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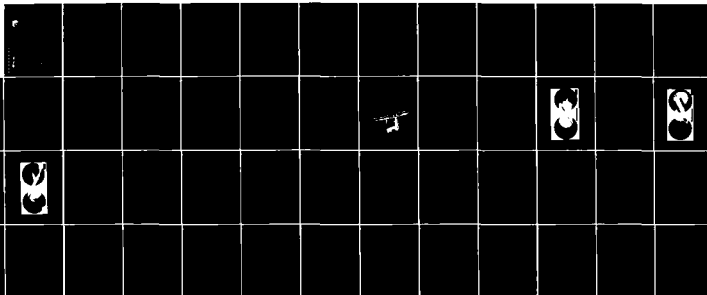
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NASA/ROCKWELL INTERNATIONAL SPACE SHUTTLE
ORBITER YAW HEATING TEST (OH-109)

K. W. Nutt and L. A. Ticatch
/Calspan Field Services, Inc.

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J. T. Best

J. T. BEST
Aeronautical Systems Division
Deputy for Operations

Approved for publication:

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John M. Rampy

JOHN M. RAMPY, Assistant Deputy
Aerospace Flight Dynamics Testing
Deputy for Operations

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20. ABSTRACT (Continue on reverse side if necessary and identify by block number) Thin-skin thermocouple heat transfer tests were conducted on two 0.0175 scale and one 0.04 scale model of the space shuttle orbiter. In addition, a phase-change paint heat transfer test was conducted on a 0.0175 scale SILTS Pod tail of the orbiter. Oil flow data were also obtained on the orbiter's upper surface. The primary objective of the thin skin thermocouple entry was to obtain better identification of regions of peak heating on the upper surface of the orbiter with attention to the Orbiter Maneuvering System (OMS) pods. The objective of the phase-change paint entry was to establish the peak heating location on the		

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20. ABSTRACT - continued

Orbiter SILTS tail configuration. Data were recorded at Mach 8 in the AEDC-VKF Hypersonic Wind Tunnel B at free stream Reynolds numbers ranging from 0.5×10^6 to 3.2×10^6 . The model angle of attack ranged from 20 to 40 degrees with yaw angle varying from -2 to 2 degrees.

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CONTENTS

	<u>Page</u>
NOMENCLATURE	3
1.0 INTRODUCTION	6
2.0 APPARATUS	
2.1 Test Facility	6
2.2 Test Articles	7
2.3 Test Instrumentation	
2.3.1 Test Conditions	8
2.3.2 Test Data	8
3.0 TEST DESCRIPTION	
3.1 Test Conditions	9
3.2 Test Procedure	
3.2.1 General	9
3.2.2 Thin-Skin Thermocouple	9
3.2.3 Phase-Change Paint	10
3.2.4 Oil Flow	10
3.3 Data Reduction	
3.3.1 Thin-Skin Thermocouple Data	10
3.3.2 Phase-Change Paint Data	12
3.4 Uncertainty of Measurements	13
4.0 DATA PACKAGE PRESENTATION	14
REFERENCES	15

APPENDIXES

I. ILLUSTRATIONS

Figure

1. Tunnel B	17
2. 60-0 Model Installation	18
3. Basic Dimensions and Coordinate System for the 0.0175 Scale Orbiter Models	19
4. Installation Photograph of 56-0 Model	20
5. 56-0 Model Installation for Thin-Skin Thermocouple Test	21
6. Installation Photograph of 83-0 Model	22
7. 83-0 Model Installation	23
8. Basic Dimensions and Coordinate System for the 83-0 Model	24
9. Installation Photograph of Phase Change Paint Model	25
10. Thermocouple Locations on 60-0 Model	26
11. Thermocouple Locations on 56-0 Model	31
12. Thermocouple Locations on 83-0 Model	32
13. Computed Influence of Semi-Infinite Slab Assumption on SILTS Pod Phase-Change Paint Data	34
14. Data Repeatability on the 83-0 Model	35

II. TABLES

Table

1. Estimated Uncertainties	37
2. 60-0 Model Thermocouple Locations	39
3. 56-0 Model Thermocouple Locations	42
4. 83-0 Model Thermocouple Locations	43
5. Test Data Summary	44
6. Model Material Thermophysical Properties	48

	<u>Page</u>
III. REFERENCE HEAT-TRANSFER CONDITIONS	49
IV. SAMPLE TABULATED DATA	
1. Thin-Skin Thermocouple Data	51
2. Phase-Change Paint Data	52

NOMENCLATURE

ALPI	Indicated pitch angle, deg
ALPHA	Angle of attack, deg
ALPPB	Prebend angle, deg
b	Model skin thickness. in. or ft as noted
B	Wing span, in. (see Fig. 3)
BV	Height of model vertical tail, in. (see Fig. 3)
BETA(TT)	Semi-infinite slab parameter for H based on (TT), $[H(TT) \cdot \sqrt{TIMEEXP}]/(PCK)^{1/2}$
BETA(0.9TT)	Semi-infinite slab parameter for H based on 0.9TT, $[H(0.9TT) \cdot \sqrt{TIMEEXP}]/(PCK)^{1/2}$
BETA(0.85TT)	Semi-infinite slab parameter for H based on 0.85TT, $[H(0.85TT) \cdot \sqrt{TIMEEXP}]/(PCK)^{1/2}$
c	Model material specific heat, Btu/lbm-°R
C	Local chord of wing or vertical tail, in. (see Fig. 3)
CAMERA	Denotes camera loations: TOP - top of tunnel, OS - operating side of tunnel (right side looking downstream), NOS - nonoperating side of tunnel (left side looking downstream)
DELTA E	Elevon deflection angle, deg
DELTA S B	Speed brake deflection angle, deg
DELTA B F	Body flap deflection angle, deg
DTW/DT	Derivative of the model wall temperature with respect to time, °R/sec
H(REF)	Reference heat transfer coefficient (see Appendix III)
H(TR)	Heat transfer coefficient based on TR, $QDOT/(TR-TW)$, Btu/ft ² -sec-°R
H(TT)	Heat transfer coefficient based on TT, $QDOT/(TT-TW)$, Btu/ft ² -sec-°R
H(TRAX)	Heat transfer coefficient calculated using a finite element computer code (Ref. 4)

H(0.9TT)	Heat transfer coefficient based on (0.9TT), QDOT/(0.9TT-TW), Btu/ft ² -sec-°R
H(0.85TT)	Heat transfer coefficient based on (0.85TT), QDOT/(0.85TT-TW), Btu/ft ² -sec-°R
L	Reference length, in. (see Fig. 3)
M, MACH NO.	Free-stream Mach number
MODEL	Orbiter model installed
MU	Dynamic viscosity based on free-stream temperature, lbf-sec/ft ²
MUTT	Dynamic viscosity based on TT, lbf-sec/ft ²
P	Free-stream static pressure, psia
(PCK) ^{1/2} , \sqrt{PCK}	Square root of the product of the model density, specific heat, and thermal conductivity; Btu/ft ² -sec ^{1/2} -°R
PT	Tunnel stilling chamber pressure, psia
PT2	Stagnation pressure downstream of a normal shock, psia
PHI	Radial angle location of thermocouple in model coordinates, deg (see Figs. 3 and 8)
PHII	Indicated roll angle, deg
Q	Free-stream dynamic pressure, psia
QDOT	Heat-transfer rate, Btu/ft ² -sec
RE	Free-stream unit Reynolds number, ft ⁻¹
RHO	Free-stream density, lbm/ft ³
RN	Reference nose radius, (0.0175 ft or 0.04 ft, determined by model scale)
ROLL NO	Identification number for each roll of film
RUN	Data set identification number
STFR	Stanton number based on reference conditions (see Appendix III)
t	Time from start of model injection cycle, sec
t ₁	Time when initial model wall temperature was recorded before model injection, sec

T	Free-stream static temperature, °R or °F
TBAR(TT)	$(TPC-TI)/(TT-TI)$
TBAR(0.9TT)	$(TPC-TI)/(0.9TT-TI)$
TBAR(0.85T _I)	$(TPC-TI)/(0.85TT-TI)$
TC NO, TC	Thermocouple identification number
TI	Initial wall temperature before injection into the flow, °R or °F
TIME	Elapsed time from lift-off, sec
TIMEEXP	Time of exposure to the tunnel flow when the data were recorded, $[TIME - (0.56)(TIMEINJ)]$, sec
TIMEINJ	Elapsed time from lift-off to arrival at tunnel centerline, sec
TPC	Phase-change paint temperature, °R or °F
TR	Assumed recovery temperature, °R, or °F
TT	Tunnel stilling chamber temperature, °R or °F
TW	Model surface temperature, °R or °F
V	Free-stream velocity, ft/sec
X	Model scale axial coordinate from model nose or leading edge of wing or vertical tail (see Figs. 3 and 8), in.
XO	Full scale axial coordinate from a point 235 in. ahead of the orbiter nose (see Fig. 8), in.
X/L	Thermocouple axial location as a ratio of model length from model nose tip
Y	Model scale lateral coordinate (see Fig. 3), in.
YAW	Yaw angle of model, deg
YO	Full scale lateral coordinate, in.
Z	Model scale vertical coordinate (see Fig. 3), in.
ZO	Full scale vertical coordinate, in.
β	Semi-infinite slab parameter, $H(TR) \sqrt{TIMEEXP/PCK}$
ρ	Model material density, lbm/ft ³

1.0 INTRODUCTION

The work reported herein was conducted by the Arnold Engineering Development Center (AEDC), Air Force Systems Command (AFSC), under Program Element 921E01, Control Number 9E01-00-0, at the request of the Johnson Space Center (NASA-JSC(ES3)), Houston, Texas. The NASA-JSC (ES3) program manager was Mrs. Dorothy B. Lee and the Rockwell International project engineer was Mr. Jim Collins. The results were obtained by Calspan Field Services, Inc./AEDC Division, operating contractor for the Aerospace Flight Dynamics testing effort at the AEDC, AFSC, Arnold Air Force Station, Tennessee. The tests were conducted in the von Karman Gas Dynamics Facility (VKF), under AEDC Project No. C062VB.

The test was conducted in the 50-in.-diam Hypersonic Wind Tunnel (B) at the von Karman Gas Dynamics Facility (VKF) during the period October 26, 1980 to November 24, 1980. Data were recorded at Mach number 8 for nominal Reynolds numbers ranging from 0.5×10^6 to 3.7×10^6 per foot. The nominal model angles of attack ranged from 20 to 40 degrees with model yaw angles varying from -2 to 2 degrees. All thin-skin thermocouple data were obtained from three space shuttle orbiter models designated (1) 56-0 (0.0175 scale), (2) 60-0 (0.0175 scale), and (3) 83-0 (0.04 scale). The phase-change paint model was also a 0.0175 scale model of the 56-0 series.

This test had a NASA/Rockwell designation of OH-109. The objective of the thin-skin thermocouple phase of the test was to obtain additional heating data for identification of regions of peak heating on the orbiter in yaw. The objective of the phase-change paint entry was to establish the peak heating location for the SILTS* pod located on the orbiter vertical tail.

Copies of all the detailed test logs have been transmitted to Rockwell International. Three copies of the final tabulated data are being transmitted with this report to Rockwell International. Data tapes have been transmitted to Chrysler Corporation Space Division for their use under the Dataman contract. Inquiries to obtain copies of the test data should be directed to NASA-JSC(ES3), Houston, Texas 77058. A microfilm record has been retained in the VKF at AEDC.

2.0 APPARATUS

2.1 TEST FACILITY

Tunnel B (Fig. 1, Appendix I) is a closed circuit hypersonic wind tunnel with a 50-in. diam test section. Two axisymmetric contoured nozzles are available to provide Mach numbers of 6 and 8, and the tunnel

* Shuttle Infrared Leeside Temperature Sensor (SILTS)

may be operated continuously over a range of pressure levels from 20 to 300 psia at Mach number 6, and 50 to 900 psia at Mach number 8, with air supplied by the VKF main compressor plant. Stagnation temperatures sufficient to avoid air liquefaction in the test section (up to 1350°R) are obtained through the use of a natural gas fired combustion heater. The entire tunnel (throat, nozzle, test section, and diffuser) is cooled by integral, external water jackets. The tunnel is equipped with a model injection system, which allows removal of the model from the test section while the tunnel remains in operation. A description of the tunnel may be found in Ref. 1.

2.2 TEST ARTICLES

Three space shuttle orbiter models were used to obtain the thin-skin thermocouple data for this test. Two of the test articles were 0.0175 scale models of the full orbiter and were designated as the 60-0 and 56-0 models. The third model was a 0.04 scale of the front half of the orbiter and was identified as the 83-0 model. All of the models were supplied by Rockwell International.

The 60-0 model was a 0.0175 scale thin-skin thermocouple model of the Rockwell International Vehicle 5 configuration. The model was constructed of 17-4 PH stainless steel with a nominal skin thickness of 0.030 in. at the instrumented areas. All thermocouples were spot welded to the thin-skin inner surface.

A sketch of the 60-0 model installation in the tunnel is shown in Fig. 2. The basic dimensions and coordinate definitions for the 0.0175 scale models are shown in the sketch presented in Fig. 3. The deflection angles of the speedbrake and elevons were varied during this test and recorded on the tabulated data. The body flap was set at a zero deflection angle throughout the test.

The 56-0 model used for the thin-skin thermocouple portion of the test was model number 2B of the material "LH" 56-0 phase change paint model series. This was a 0.0175 scale model with the same external contour as the 60-0 model. The pilot side (left) of the fuselage has been replaced with a thin-skin thermocouple insert contoured to the vehicle lines. This insert was constructed of 17-4 PH stainless steel with a nominal skin thickness of 0.020 in. at the thermocouple locations. A photograph of the 56-0 model injected in the tunnel is shown in Fig. 4. A sketch of the 56-0 model installation is shown in Fig. 5. The dimensions and coordinate system presented in Fig. 3 also apply to the 0.0175 scale 56-0 model.

The 83-0 model was a 0.04 scale model of the forward half of the orbiter. This model was also constructed of 17-4 PH stainless steel with a nominal skin thickness of 0.030 in. A photograph of the 83-0 model injected in the tunnel is shown in Fig. 6. The installation sketch of the 83-0 model is shown in Fig. 7, and the coordinate system and basic dimensions for the 83-0 model are presented in Fig. 8.

The model used for the phase change paint entry was from the 56-0 series constructed without the thin-skin thermocouple insert. Two 0.0175 scale removable vertical tails with the SILTS pod were fabricated of Novamide 700-55. A photograph of this model injected in the tunnel is shown in Fig. 9.

2.3 TEST INSTRUMENTATION

2.3.1 Test Conditions

The instrumentation, recording devices, and calibration methods used to measure the primary tunnel and test data parameters are listed in Table 1a along with the estimated measurement uncertainties. The range and estimated uncertainties for primary parameters that were calculated from the measured parameters are listed in Table 1b.

2.3.2 Test Data

The 60-0 model was instrumented with 600 thirty-gauge iron-constantan and chromel-constantan thermocouples. Only 230 of these thermocouples were used on this test. Thermocouple locations for this model are illustrated in Fig. 10; the dimensional locations and skin thickness for the thermocouples connected on this test are listed in Table 2. The thermocouples identified by a number only are iron-constantan. The thermocouples identified by a number followed by the letter A or C are Chromel[®]-constantan that were added to the model. The letter D after a thermocouple number designates an iron-constantan thermocouple in a new location on the OMS pod.

The 56-0 model instrumentation consisted of 80 thirty-gauge Chromel-constantan thermocouples located on the thin-skin insert. All of these thermocouples were connected on this test. The thermocouple locations for this model are illustrated in Fig. 11. The dimensional locations and skin thicknesses are listed in Table 3.

For this test only 94 of the 482 thirty-gauge Chromel-constantan thermocouples on the 83-0 model were connected. The thermocouple locations for this model are illustrated in Fig. 12. The dimensional locations and skin thicknesses for the thermocouples used on this test are included in Table 4.

The thermocouple data were recorded on a new* multiplexing system that is capable of recording a maximum of 256 thermocouple channels during each run. This increased capacity greatly increases efficiency by reducing the need for multiple runs. The maximum number of thermocouples recorded during one run was 230 when the 60-0 model was installed. All 80 thermocouples were connected on the 56-0 model, and 94 were connected on the 83-0 model. Some of the listed thermocouples were determined to be inoperative during the test, and these have been deleted from the tabulated data.

*The old system was limited to 100 channels per run.

The phase-change paint technique of obtaining heat-transfer data uses a fusible coating which changes from an opaque solid to a transparent liquid (i.e., it melts) at a specified temperature (TPC). The demarcations between melted and unmelted paint (melt lines) are model surface isotherms and are used to compute the aerodynamic heating. Tempilaq paint was used as the phase-change coating for these tests. The calibrated melting points of the paints used were 250, 300, 350, 450, 550, 600 and 700°F. A more complete description of the phase-change paint technique is presented in Ref. 2.

3.0 TEST DESCRIPTION

3.1 TEST CONDITIONS

The test was conducted at a nominal Mach number of 8 in Tunnel B. A summary of the specific test conditions is given below.

<u>MACH NO.</u>	<u>PT, psia</u>	<u>TT, °R</u>	<u>Q, psia</u>	<u>P, psia</u>	<u>RE x 10⁻⁶, ft⁻¹</u>
7.83	100	1250	0.5	0.010	0.5
7.84	120	1245	0.6	0.014	0.6
7.88	205	1260	1.0	0.020	1.0
7.93	435	1300	2.0	0.050	2.0
7.96	670	1320	3.1	0.070	3.0
7.97	850	1350	3.9	0.090	3.7

A more detailed test summary showing all configurations tested and the variables for each is presented in Table 5.

3.2 TEST PROCEDURE

3.2.1 General

In the VKF continuous flow wind tunnels (A, B, C), the model is mounted on a sting support mechanism in an installation tank directly underneath the tunnel test section. The tank is separated from the tunnel by a pair of fairing doors and a safety door. When closed, the fairing doors, except for a slot for the pitch sector, cover the opening to the tank, and the safety door seals the tunnel from the tank area. After the model is prepared for a data run, the personnel access door to the installation tank is closed, the tank is vented to the tunnel flow, the safety and fairing doors are opened, and the model is injected into the airstream. After the data are obtained, the model is retracted into the tank and the sequence is reversed with the tank being vented to atmosphere to allow access to the model in preparation for the next run. A given injection cycle is termed a run, and all the data obtained are identified in the data tabulations by a run number.

3.2.2 Thin-Skin Thermocouple

Prior to each test run, the model temperatures were monitored to ensure that they were nominally 70°F. The model was then injected at the desired test attitude as the data acquisition sequence commenced.

The model remained on the tunnel centerline for about three seconds and was then retracted into the installation tank. The model was then cooled and repositioned for the next injection.

A 256 channel multiplexing analog-to-digital converter was used in conjunction with a Digital Equipment Corporation (DEC) PDP-11 computer and a DEC-10 computer to record the temperature data. The system sampled the output of each thermocouple approximately 17 times per second.

3.2.3 Phase-Change Paint

For phase-change paint tests the model was painted with the appropriate Tempilaq paint, and the model surface initial temperature (TI) was measured with a thermocouple probe. The model was positioned to the test attitude and injected into the tunnel flow for about 10 sec. During this time three 70-mm sequence cameras using color film photographed the progression of the paint melt lines. These cameras were triggered simultaneously at a nominal rate of two frames/sec while an analog-to-digital scanner recorded the precise timing. After the model was retracted from the tunnel flow, it was cooled and cleaned with an alcohol bath before being repainted for the next test run. For this test only the vertical tail and the SILTS pod were painted with phase-change paint.

Instrumentation outputs were recorded using the VKF data acquisition system under the control of a PDP 11/40 computer. The triggering of the cameras and the frame rate were controlled by a separate control system.

3.2.4 Oil-Flow

Preparation of the model for an oil-flow run was the same as for the phase-change paint runs except that oil was applied to the model in place of the paint. Four sequence cameras were used to photograph the oil-flow patterns.

3.3 DATA REDUCTION

3.3.1 Thin-Skin Thermocouple Data

The reduction of thin-skin temperature data to coefficient form normally involves only the calorimeter heat balance for the thin skin as follows:

$$QDOT = \rho bc DTW/DT \quad (1)$$

$$H(TR) = \frac{QDOT}{TR-TW} = \frac{\rho bc DTW/DT}{TR-TW} \quad (2)$$

Thermal radiation and heat conduction effects on the thin-skin element are neglected in the above relationship and the skin temperature

response is assumed to be due to convective heating only. It can be shown that for constant TR, the following relationship is true:

$$\frac{d}{dt} \left(\ln \left[\frac{TR-TI}{TR-TW} \right] \right) = \frac{DTW/DT}{TR-TW} \quad (3)$$

Substituting Eq. (3) in Eq. (2) and rearranging terms yields:

$$\frac{H(TR)}{\rho bc} = \frac{d}{dt} \left(\ln \left[\frac{TR-TI}{TR-TW} \right] \right) \quad (4)$$

By assuming that the value of $H(TR)/\rho bc$ is a constant it can be seen that the derivative (or slope) must also be constant. Hence, the term

$$\ln \left[\frac{TR-TI}{TR-TW} \right]$$

is linear with time. This linearity assumes the validity of Eq. (2) which applies for convective heating only. The evaluation of conduction effects will be discussed later.

The assumption that $H(TR)$ and c are constant are reasonable for this test although small variations do occur in these parameters. The variations of $H(TR)$ caused by changing wall temperature and by transition movement with wall temperature are trivial for the small wall temperature changes that occur during data reduction. The value of the model material specific heat, c , was computed by the relation

$$c = 0.0797 + (5.556 \times 10^{-5})TW, \text{ (17-4 PH stainless steel)} \quad (5)$$

The maximum variation of c over any curve fit was less than 1.5 percent. Thus, the assumption of constant c used to derive Equation 4 was reasonable. The value of density used for the 17-4 PH stainless steel skin was $\rho = 490 \text{ lbm/ft}^3$, and the skin thickness, b , for each thermocouple is listed in Tables 2, 3 or 4.

The right side of Equation 4 was evaluated using a linear least squares curve fit of 15 consecutive data points to determine the slope. The start of the curve fit coincided with the model arrival on the tunnel centerline. For each thermocouple the tabulated value of $H(TR)$ was calculated from the slope and the appropriate values of ρbc ; i.e.,

$$H(TR) = \rho bc \frac{d}{dt} \left(\ln \left[\frac{TR-TI}{TR-TW} \right] \right) \quad (6)$$

To investigate conduction effects a second value of $H(TR)$ was calculated at a time one second later. A comparison of these two values was used to identify those thermocouples that were influenced by significant conduction (or system noise). The data for a given thermocouple were deleted* if the values of $H(TR)$ differed by more than 35 percent. In general, conduction and/or noise effects were found to be negligible.

*The word DELETE is used on the tabulated data to identify these thermocouples.

Since the value of TR is not known at each thermocouple location, it has become standard procedure to use three assumed values of TR. The assumed values are 1.0TT, 0.9TT and 0.85TT. The use of these assumed values of TR provides an indication of the sensitivity of the heat-transfer coefficients to the value of TR assumed. As can be noted in the tabulated data, there are large percentage differences in the values of the heat-transfer coefficients calculated from the three assumed values. Therefore, if the data are to be used for flight predictions, the value selected for TR is obviously very important and is a function of model location and boundary layer state.

The heat-transfer coefficient calculated from Eq. 4 was normalized using the Fay-Riddell stagnation point coefficient, H(REF), based on a nose radius of 1.0 ft full scale (see Appendix III). The reference nose radius, RN, used to calculate HREF is either 0.0175 ft or 0.04 ft as determined by the model scale.

3.3.2 Phase-Change Paint Data

For phase-change paint tests, the data were reduced by assuming that the model wall heating can be represented by a thermally semi-infinite slab. A material with a low thermal diffusivity is necessary for this assumption to be valid for reasonable model wall thicknesses (>0.25 in.) consistent with the Tunnel B data acquisition times of 3 to 30 sec.

Data reduction of the melt line photographs was accomplished by identifying these isothermal lines for various times during the test run. These isothermal lines are related to corresponding aerodynamic heat-transfer coefficients, H(TR), by applying the semi-infinite slab heat equation, given below.

$$\frac{TPC-TI}{TR-TI} = 1 - e^{\beta^2} \operatorname{erfc} \beta \quad (7)$$

where

$$\beta = \frac{H(TR)\sqrt{\text{TIMEEXP}}}{\sqrt{PCK}} \quad (8)$$

and

TIMEEXP = time of heating

The lumped material thermophysical property \sqrt{PCK} for the Novamide 700-55 material was provided by Rockwell. The value of \sqrt{PCK} was a function of temperature, and the values used are listed in Table 6. The heat-transfer coefficients were computed for assumed adiabatic recovery temperatures TT, 0.9TT, and 0.85 TT except when the paint temperature was 700°F. In this case only TT was used because of the small difference between TT and TPC. The Fay-Riddell stagnation point heat-transfer coefficient (Appendix III), based on a 0.0175-ft-radius sphere, was used to normalize the computed aerodynamic heat-transfer coefficients. (The radius of this hypothetical sphere would be 1 ft at corresponding Orbiter full-scale conditions).

The tabulated data is based on the assumption of a semi-infinite slab. In the case of the SILTS pod with a small radius (0.187 in.) the actual heat transfer coefficient values will deviate from those calculated based on the semi-infinite slab assumption. A finite element computer program, Ref. 4, was used to model the SILTS pod geometry and to compute the heat-transfer coefficient at the stagnation point. The heat-transfer coefficient determined from the semi-infinite slab assumption, $H(TT)$, is ratioed to the computed value $H(TRAX)$ for the stagnation point in Fig. 13. The application of this "correction factor" to the data is illustrated in the following example. Consider a case where the tabulated data (based on semi-infinite slab) was obtained at 5 sec and the level of the heat transfer coefficient was 0.02. From Fig. 13 this gives a value of $H(TT)/H(TRAX) = 1.3$. Thus to adjust (ADJ) the semi-infinite slab tabulated data to that of an axisymmetric element on the hemispherical nose cap we have

$$\begin{aligned} H(TT)_{ADJ} &= \left[H(TT)_{TAB DATA} \right] \left[\frac{1}{\frac{H(TT)}{H(TRAX)}} \right] \quad (9) \\ &= 0.02 \left[\frac{1}{1.3} \right] \\ &= 0.0154 \text{ i. e. } \approx 23\% \text{ lower than tabulated data.} \end{aligned}$$

It is important to emphasize that the intent of Fig. 13 is only to provide an estimate of the approximate magnitude of the 3-D effects and it is not intended that all the data be "corrected" for 3-D effects.

An accurate estimate of the precision of phase-change paint data is also hampered by the fact that an observer must determine the location of the melt line (Ref. 5). For the results presented in this report only uncertainties attributable to the measured parameters are considered. The nominal uncertainties in these specific parameters are summarized in Table 1b.

3.4 UNCERTAINTY OF MEASUREMENTS

In general, instrumentation calibrations and data uncertainty estimates were made using methods recognized by the National Bureau of Standards (NBS). Measurement uncertainty is a combination of bias and precision errors defined as:

$$U = \pm(B + t_{95}S)$$

where B is the bias limit, S is the sample standard deviation and t_{95} is the 95th percentile point for the two-tailed Student's "t" distribution (95-percent confidence interval), which for sample sizes greater than 30 is taken equal to 2.

Estimates of the measured data uncertainties for this test are given in Table 1a. The data uncertainties for the measurements are

determined from in-place calibrations through the data recording system and data reduction program.

Propagation of the bias and precision errors of measured data through the calculated data was made in accordance with Ref. 3, and the results are given in Table 1b.

4.0 DATA PACKAGE PRESENTATION

Heat-transfer coefficients were obtained at selected locations on the 56-0, 60-0, and 83-0 models of the space shuttle orbiter. Sample tabulated data are presented in Appendix IV. The final tabulated and plotted data were transmitted with this report to NASA-JSC and Rockwell International.

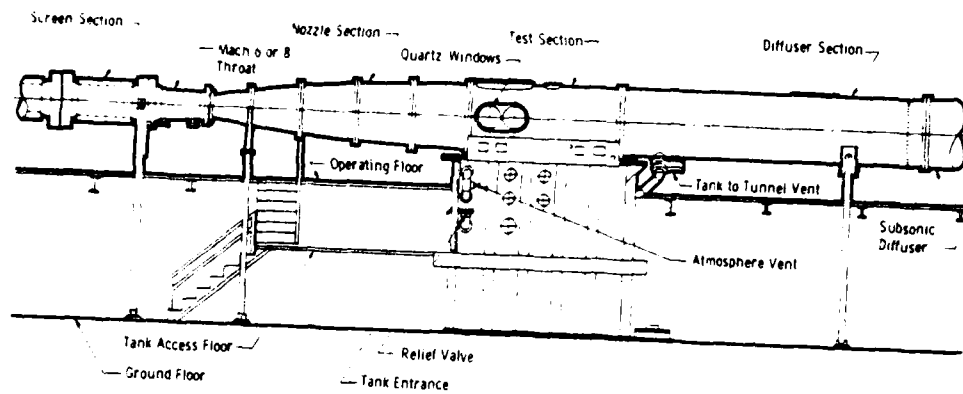
Representative data from the upper centerline ($\text{PHI} = 180^\circ$) of the 83-0 model are presented in Fig. 14. Data from two runs are presented as a sample of data repeatability.

REFERENCES

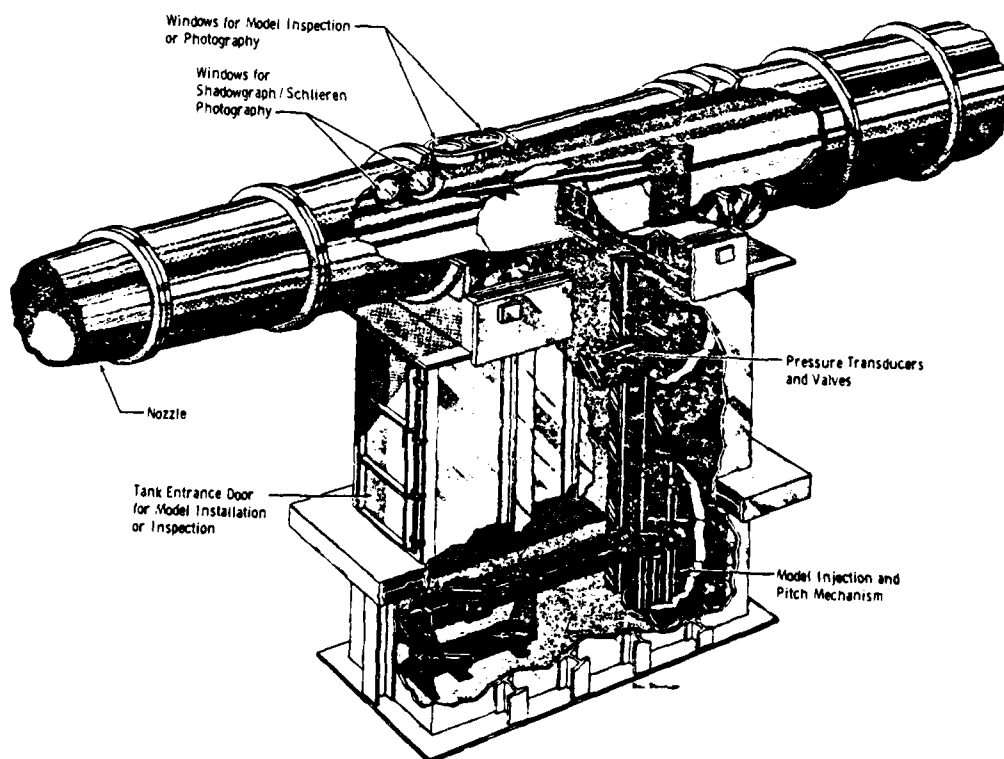
1. Test Facilities Handbook (Eleventh Edition). "von Karman Gas Dynamics Facility, Vol. 3." Arnold Engineering Development Center, June 1979.
2. Jones, Robert A. and Hunt, James L. "Use of Fusible Temperature Indicators for Obtaining Quantitative Aerodynamic Heat-Transfer Data." NASA-TR-R-230, February 1966.
3. Thompson, J. W. and Abernethy, R. B. et al. "Handbook Uncertainty in Gas Turbine Measurements." AEDC-TR-73-5 (AD755356), February 1973.
4. Rochell, J. K. "TRAX- A Finite Element Computer Program for Transient Heat Conduction Analysis of Axisymmetric Bodies." University of Tennessee Space Institute Master's Thesis, June 1973.
5. Nossaman, G. O. "Feasibility Study for Automatic Reduction of Phase Change Imagery." NASA CR-112001, 1971.

APPENDIX I

ILLUSTRATIONS



a. Tunnel assembly



b. Tunnel test section
Fig. 1. Tunnel B

50-INCH HYPERSONIC TUNNELS B&C

SCALE - 1/3

TUNNEL WALL

8'-0" DIA. TUNNEL WALL

MAX. FWD. PT.
STA. 49.673

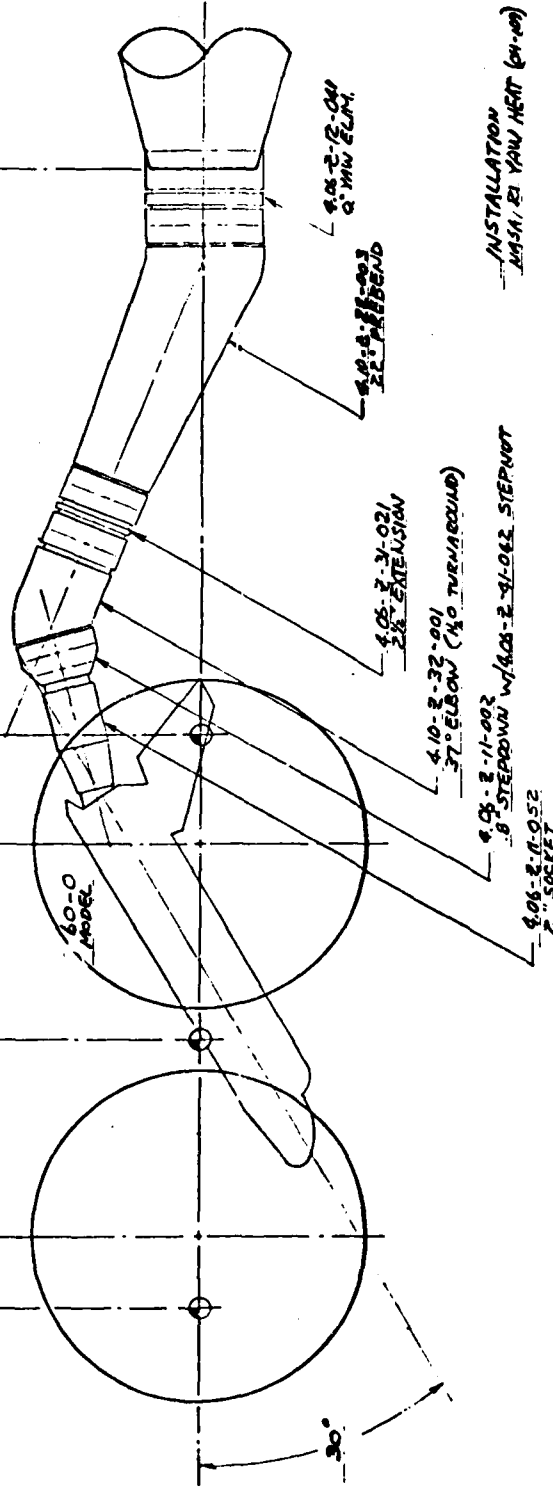
FWD. C. R.
STA. 59.673

NOM. C. R.
STA. 45.673

1 FT. C. R.
STA. 29.673

STA. 35.423

ROLL HUB
STA. 0.000



TUNNEL WALL

Fig. 2. 60-0 Model Installation

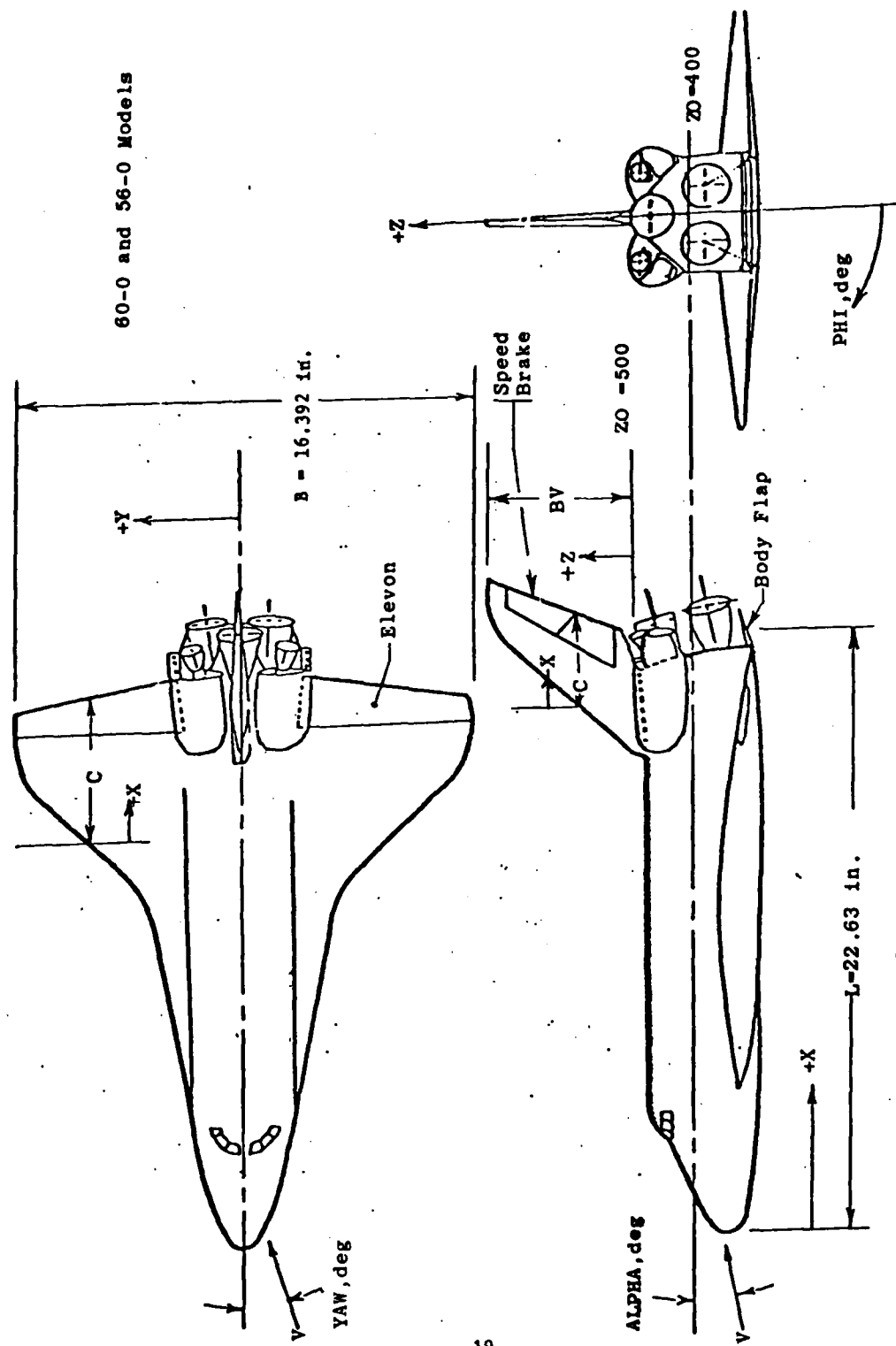


Fig. 3. Basic Dimensions and Coordinate System for the 0.0175 Scale Orbiter Models



Figure 4. Installation Photograph of 56-0 Model

Technical drawing of a tunnel structure, showing a cross-section and a longitudinal view. The drawing includes various annotations and stationing.

Annotations:

- ROLL HUB STA. 0.000
- 4.06-2-12-001 0" MIN. SLIM.
- 4.10-2-22-003 22" PRESENT
- 4.06-2-31-021 2 1/2" EXTENSION
- 4.10-2-32-001 37" BROW (NO. TURNROUND)
- 4.06-2-11-002 18" STEP DOWN w/ 4.06-2-41-002 STEP UP
- 4.06-2-11-038 1 1/2" SOCKET
- 4.06-2-11-002 37" BROW (NO. TURNROUND)
- 4.06-2-31-021 2 1/2" EXTENSION
- 4.10-2-22-003 22" PRESENT
- 4.06-2-12-001 0" MIN. SLIM.
- ROLL HUB STA. 0.000
- 4.06-2-11-002 18" STEP DOWN w/ 4.06-2-41-002 STEP UP
- 4.06-2-11-038 1 1/2" SOCKET
- 4.10-2-32-001 37" BROW (NO. TURNROUND)
- 4.06-2-31-021 2 1/2" EXTENSION
- 4.06-2-12-001 0" MIN. SLIM.
- ROLL HUB STA. 0.000

Stationing:

- STA. 55.923
- STA. 45.673
- STA. 35.423
- STA. 29.673
- STA. 0.000

Other Labels:

- MAX. FWD. PT. STA. 0.673
- FWD. C. R. STA. 59.673
- NOM. C. R. STA. 45.673
- AFT. C. R. STA. 29.673
- SCALE - 1/3
- TUNNEL WALL
- TUNNEL WALL
- INSTALLATION - NASA/RI VAN HEET (01-07)

Fig. 5. 56-0 Model Installation for Thin-Skin Thermocouple Test



Figure 6. Installation Photograph of 83-0 Model

50-INCH HYPERSONIC TUNNELS B&C

SCALE - 1/3

TUNNEL WALL

ROLL HUB
STA. 0000

MAX. FWD. PT.
STA. 69.673

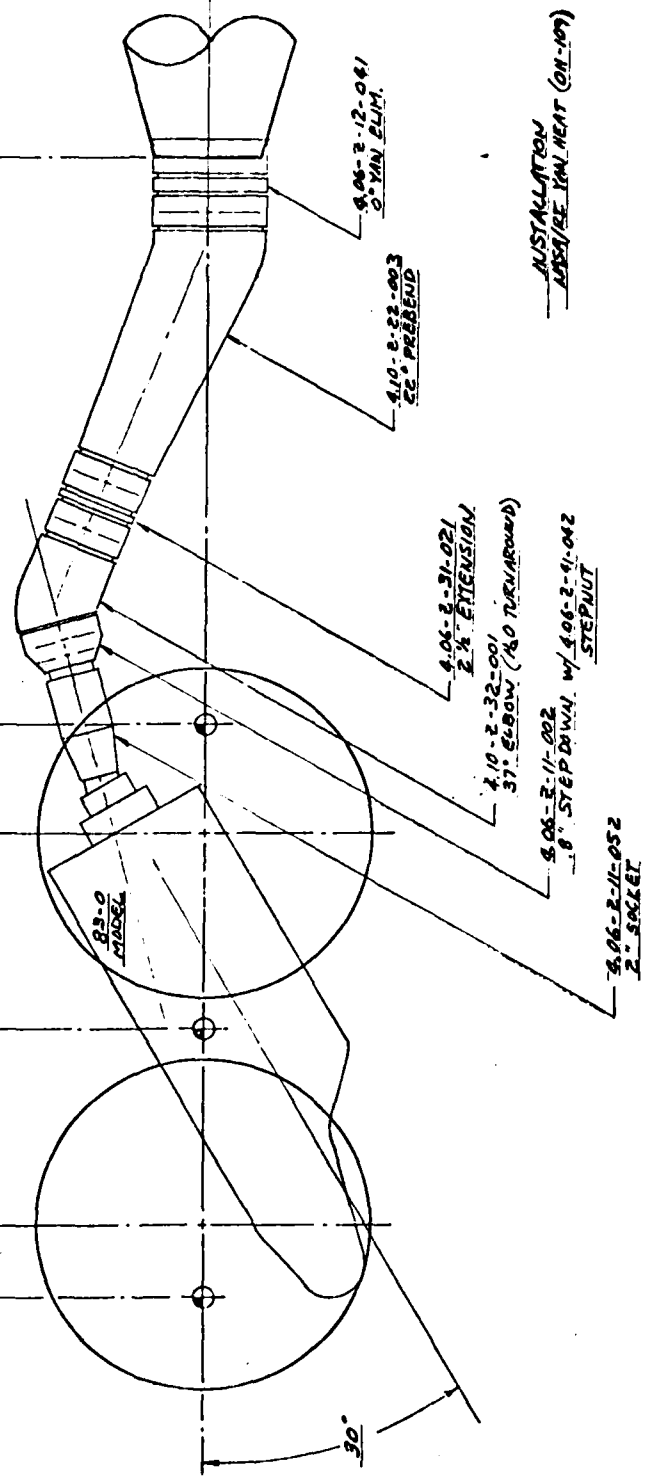
FWD. C. R.
STA. 59.673

NOM. C. R.
STA. 45.673

AFT. C. R.
STA. 29.673

STA. 35.923

STA. 35.423



TUNNEL WALL

Fig. 7. 83-0 Model Installation

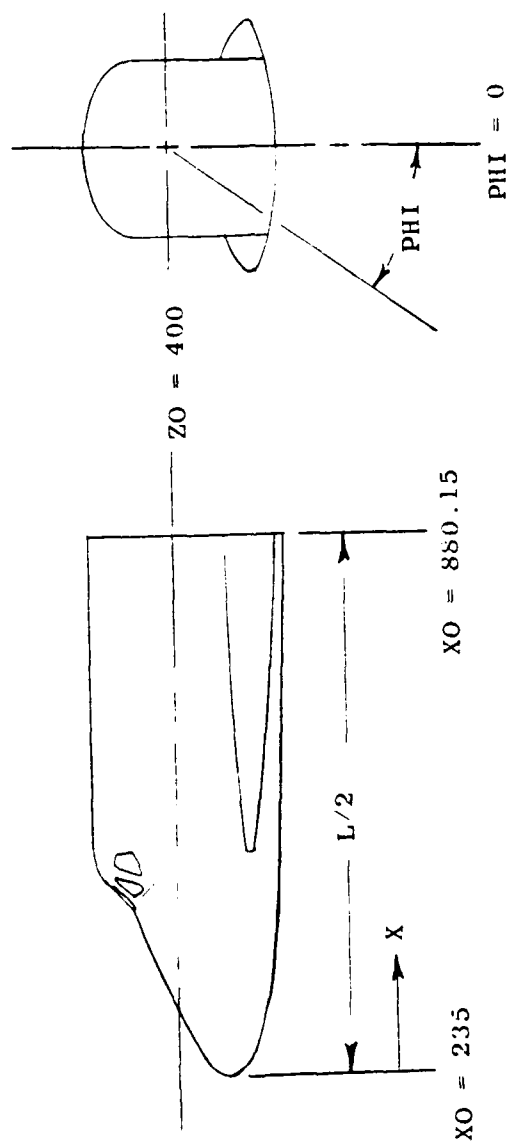


Fig. 8. Basic Dimensions and Coordinate System for the 83-0 Model

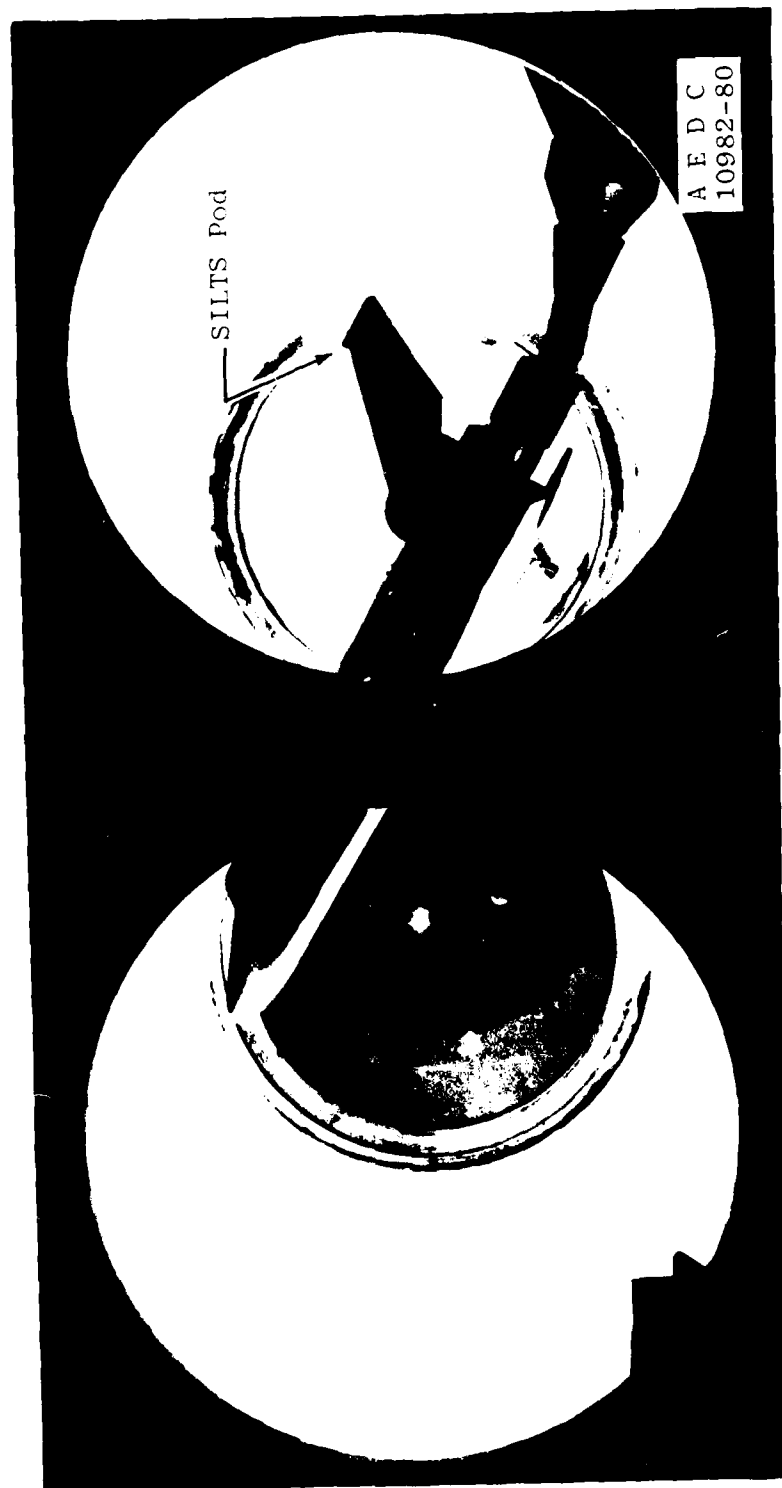
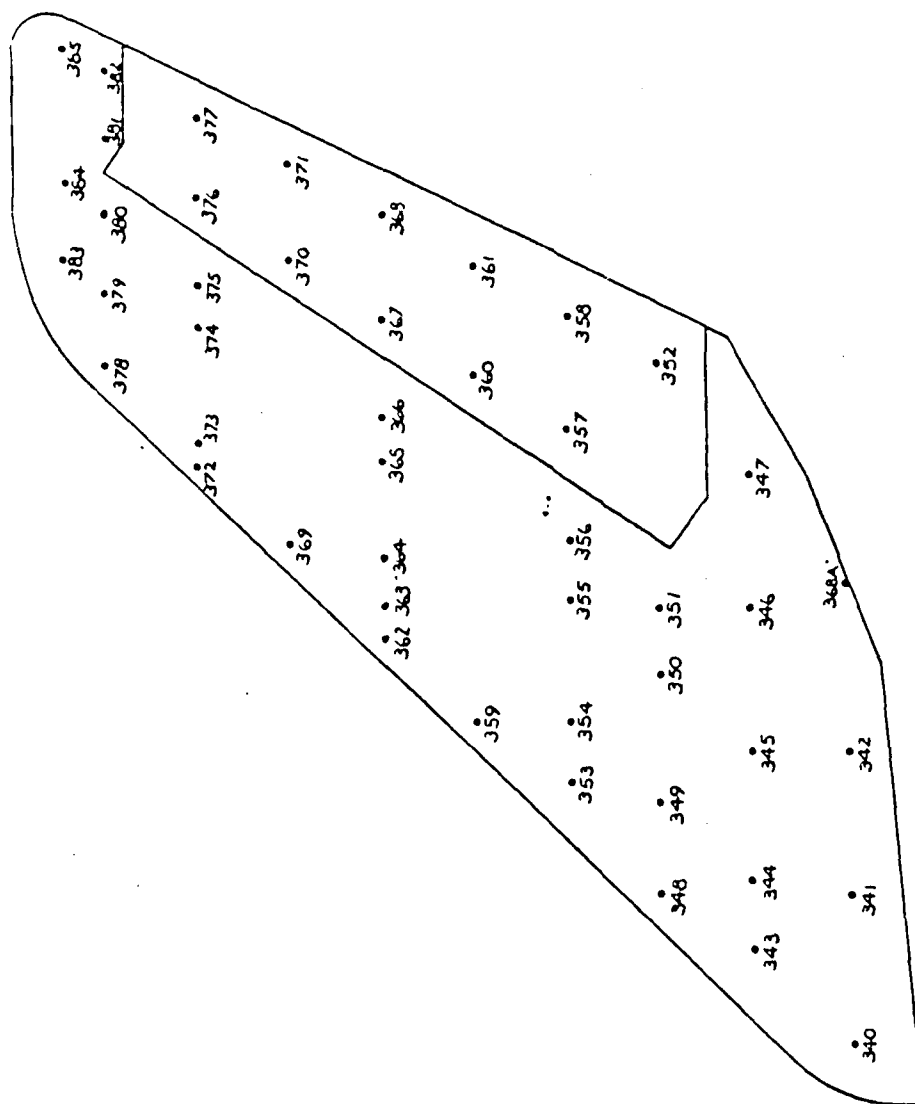
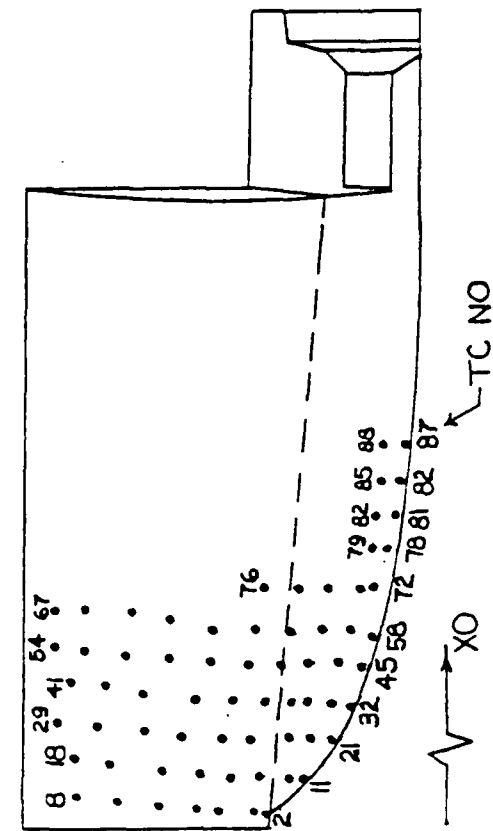


Figure 9. Installation Photograph of Phase Change Paint Model



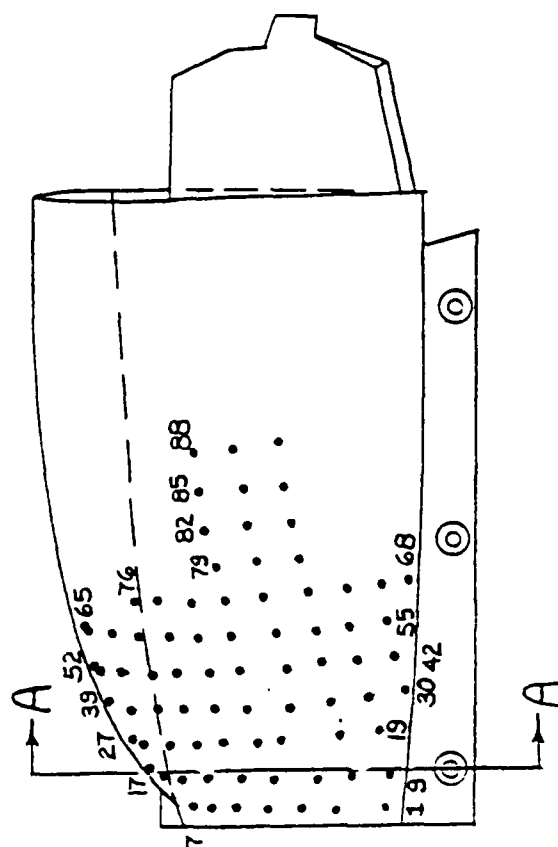
a. Vertical Tail

Fig. 10. Thermocouple Locations on 60-0 Model

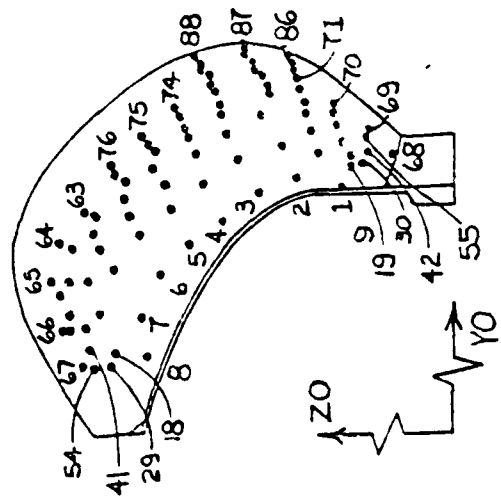


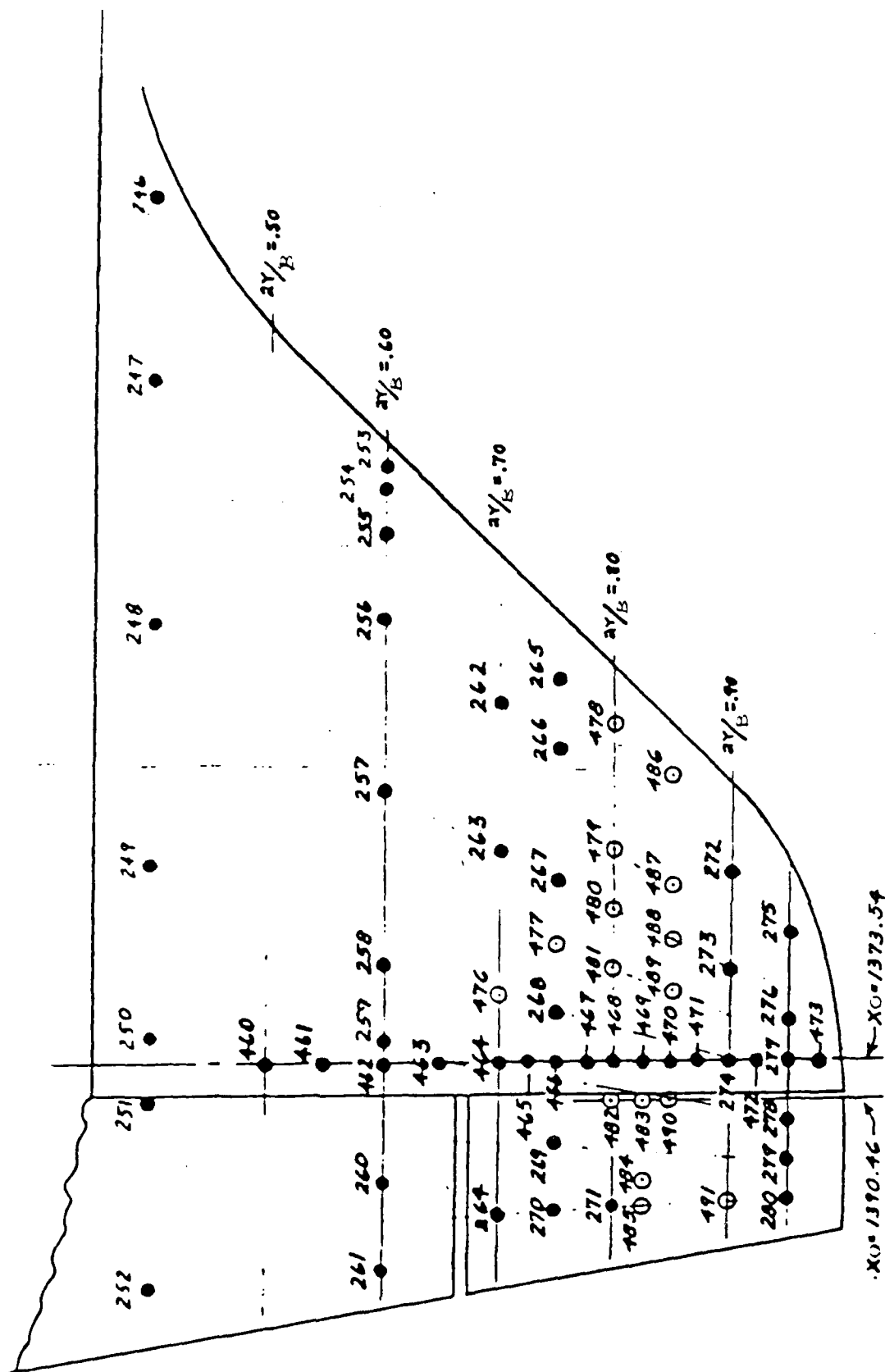
SECTION A-A

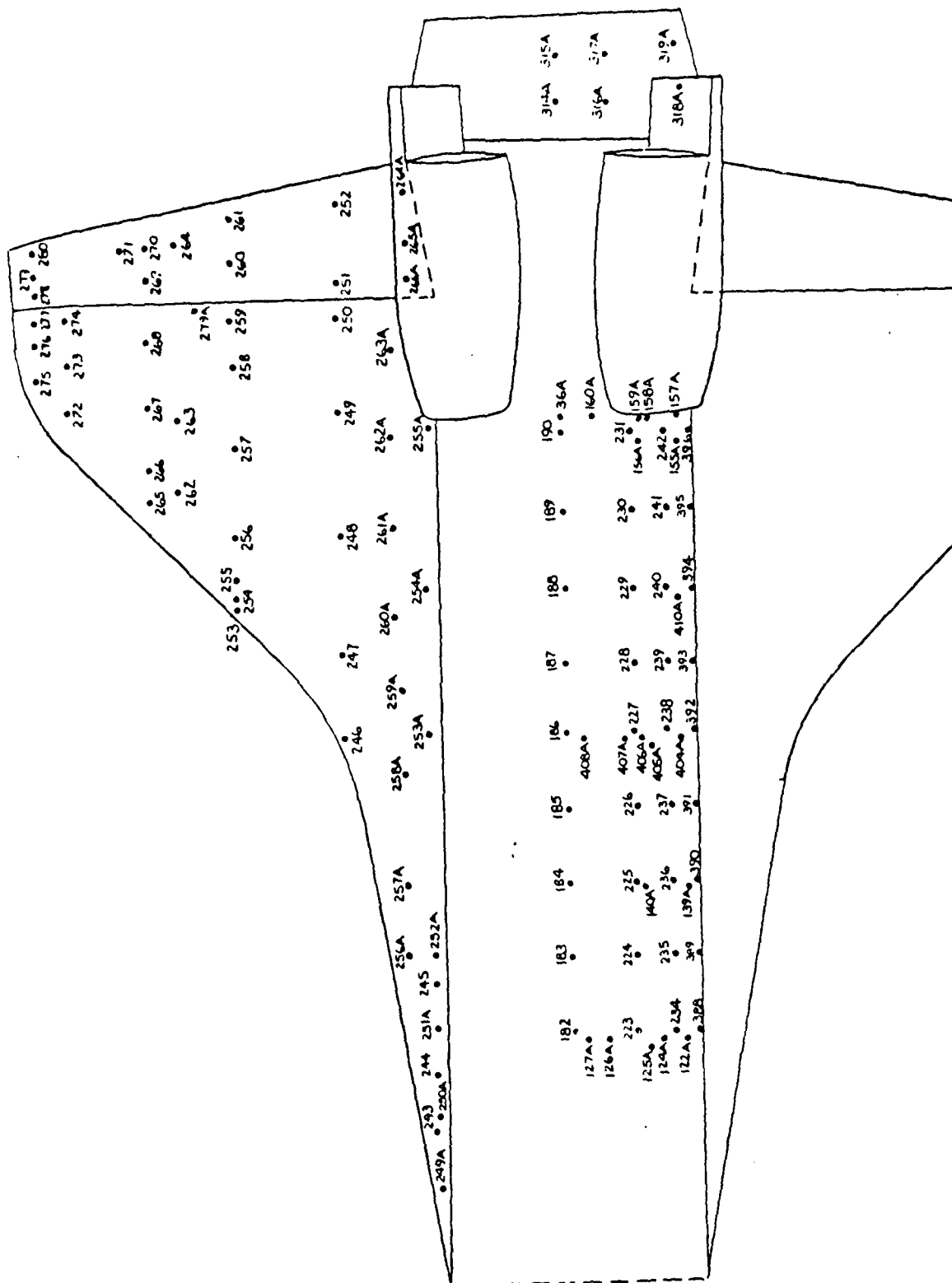
NOTE: FOR CLARITY, NOT ALL TC NO. SHOWN.



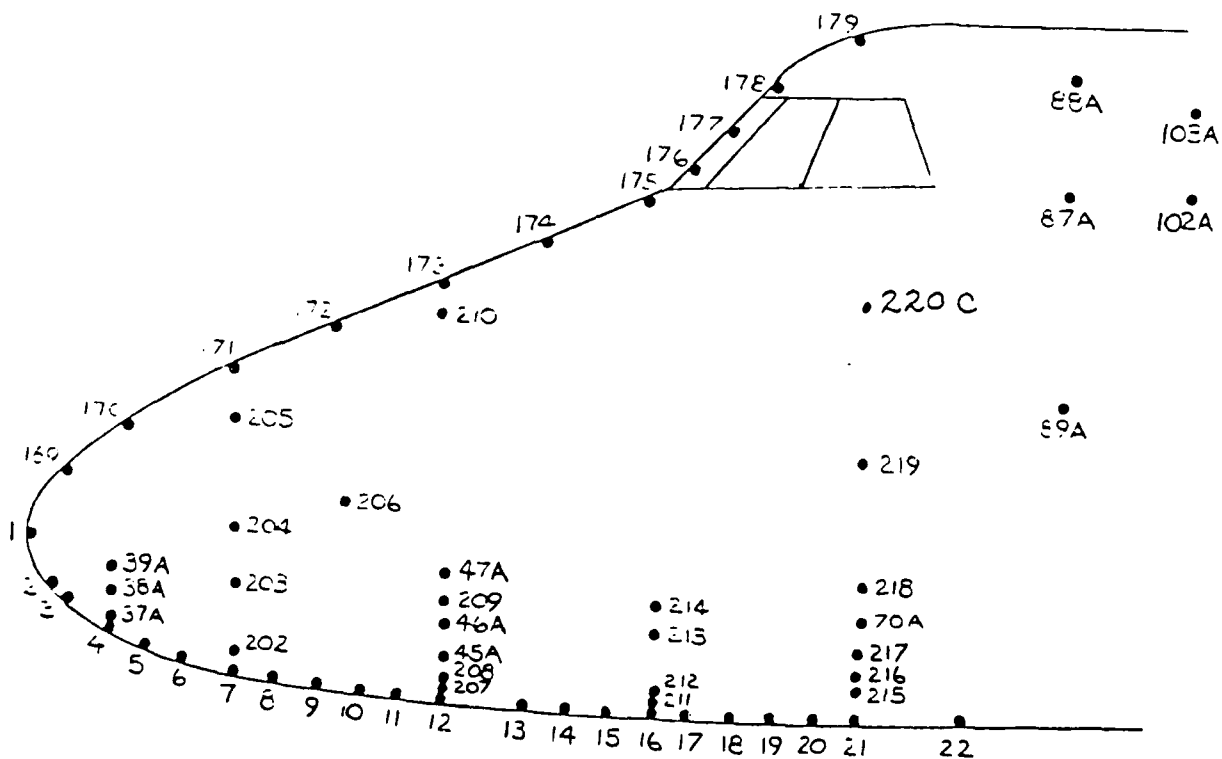
b. OMS Pod Thermocouple Locations
Fig. 10. Continued







d. Upper Surface Thermocouples
Fig. 10. Continued



e. Forward Fuselage Side
Fig. 10. Concluded

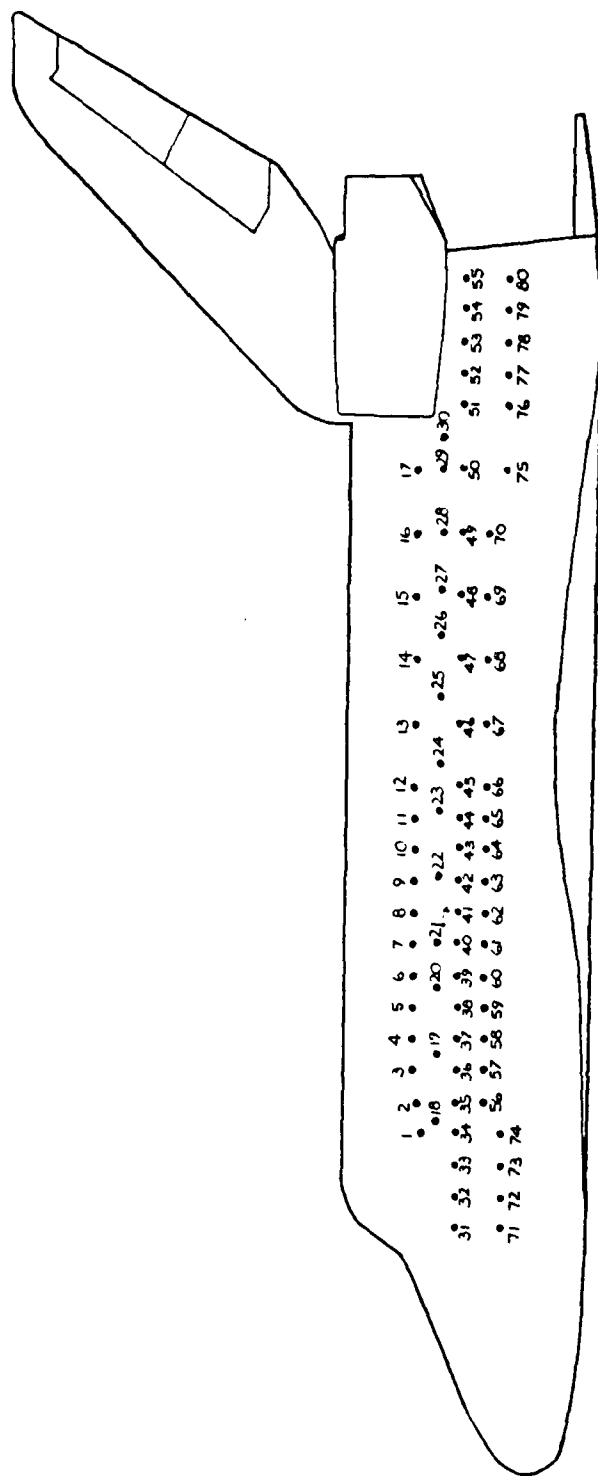
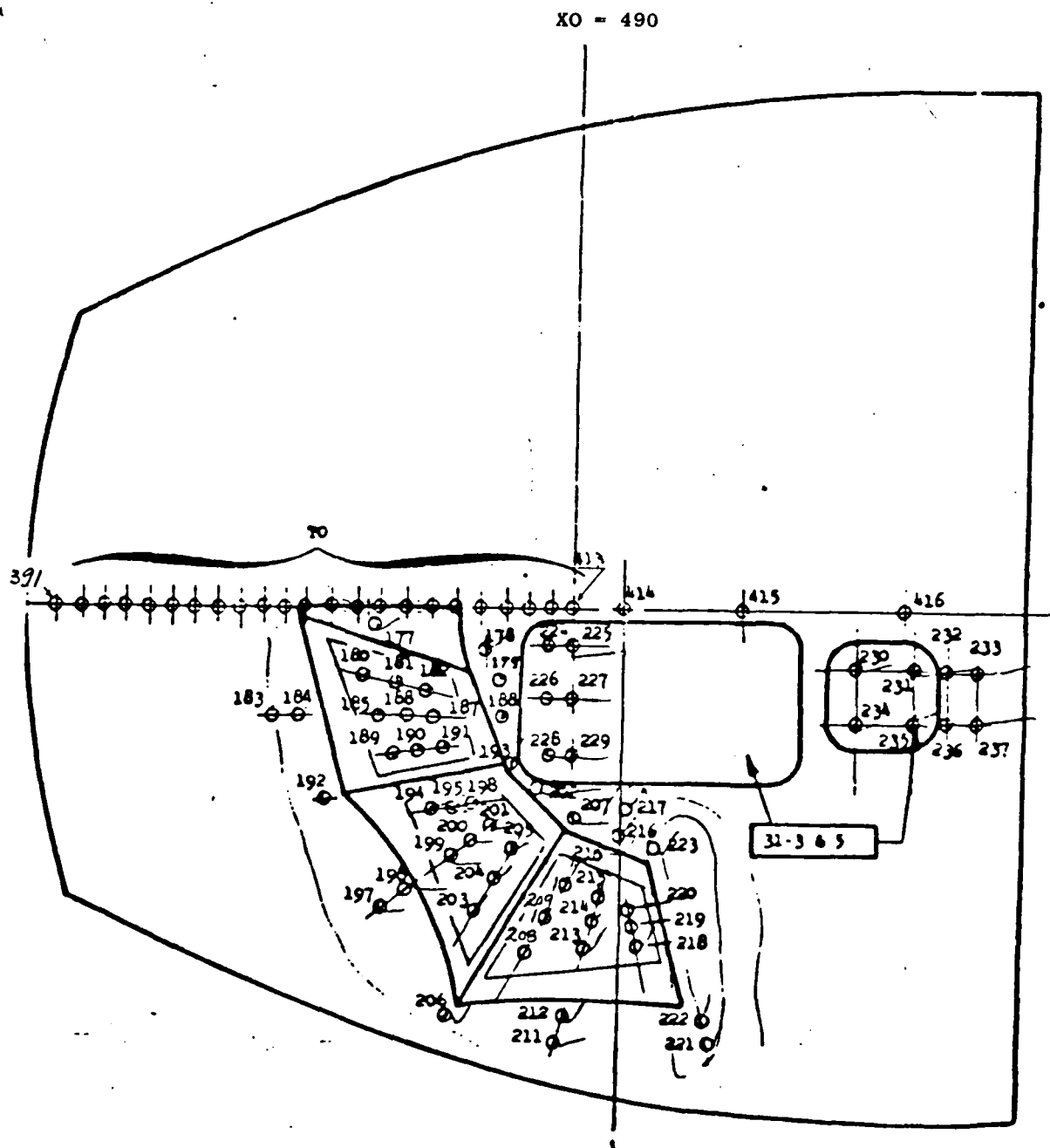
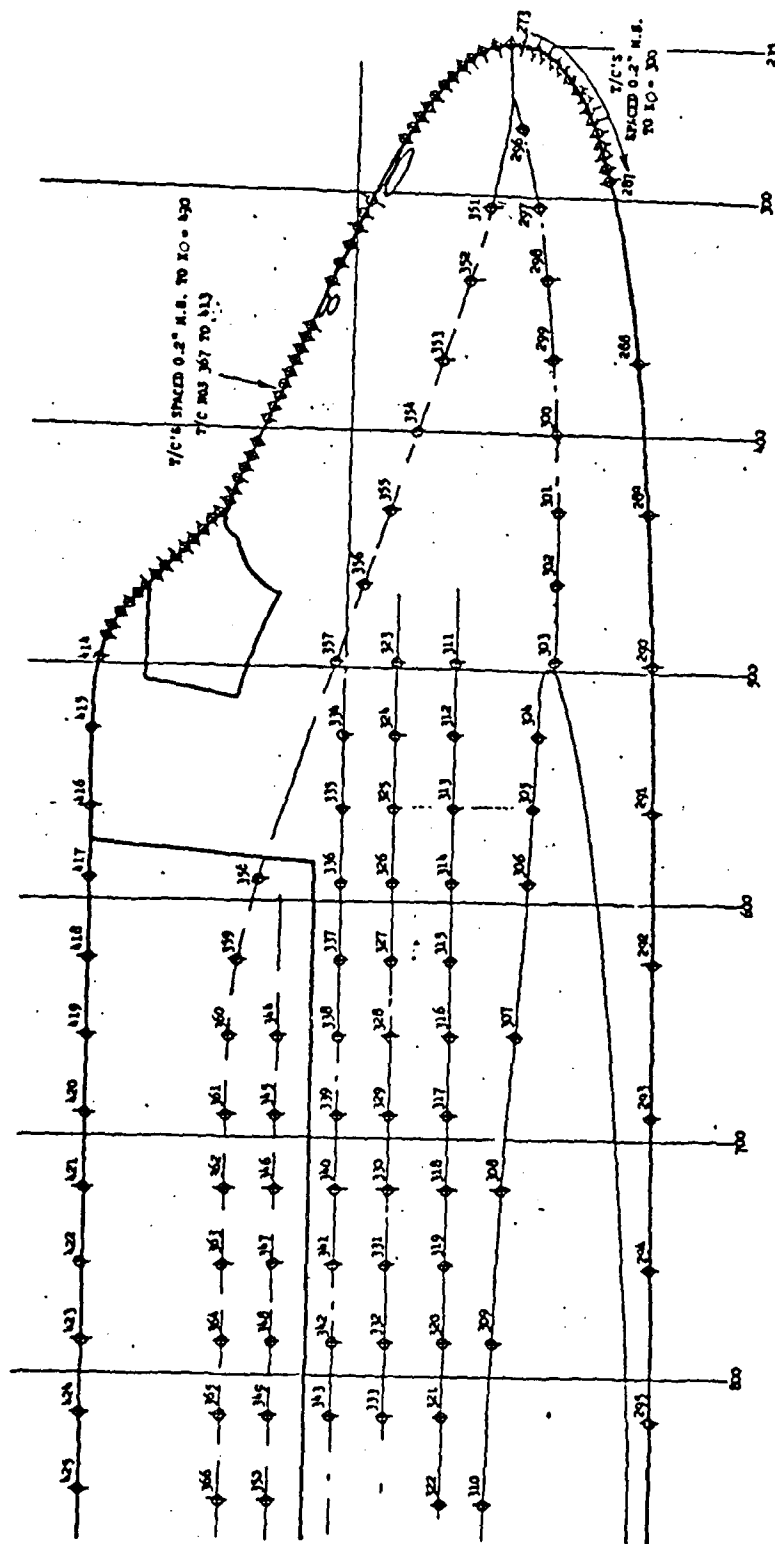


Fig. 11. Thermocouple Locations on 56-0 Model



a. Canopy Thermocouple Locations

Fig. 12. Thermocouple Locations on 83-0 Model



b. Thermocouple Locations on Fuselage Right Side
Fig. 12. Concluded

$$\text{Adjusted } H(TT) = \left[H(TT)_{\text{TAB DATA}} \right] \left[\frac{1}{\frac{H(TT)}{H(TRAX)}} \right]$$

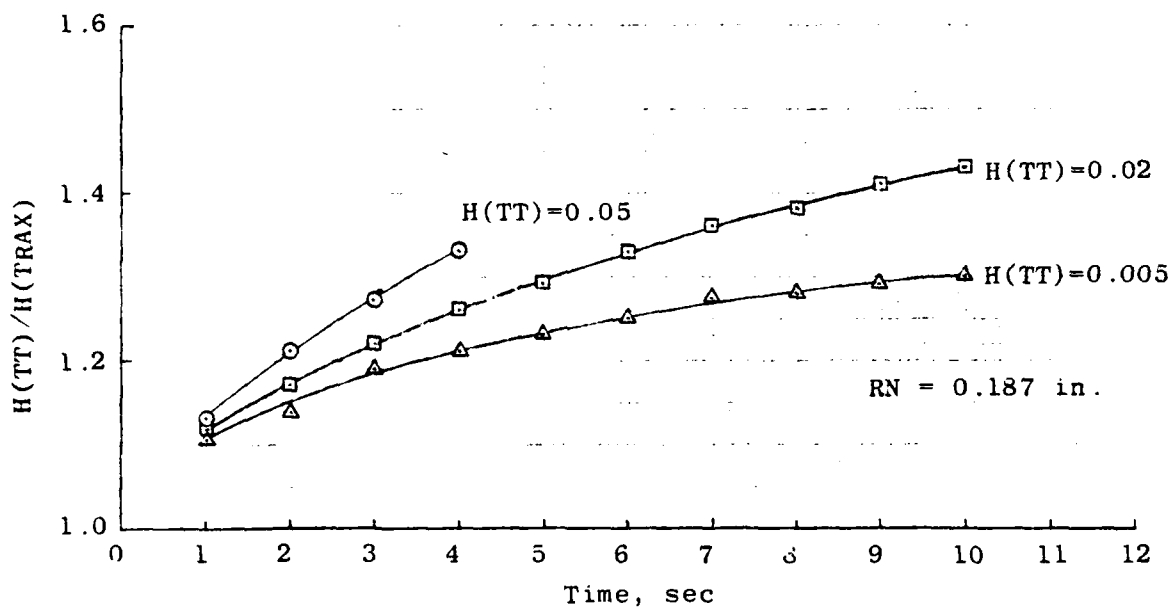


Fig. 13. Computed Influence of Semi-Infinite Slab
Assumption on SILTS Pod Phase-Change Paint Data

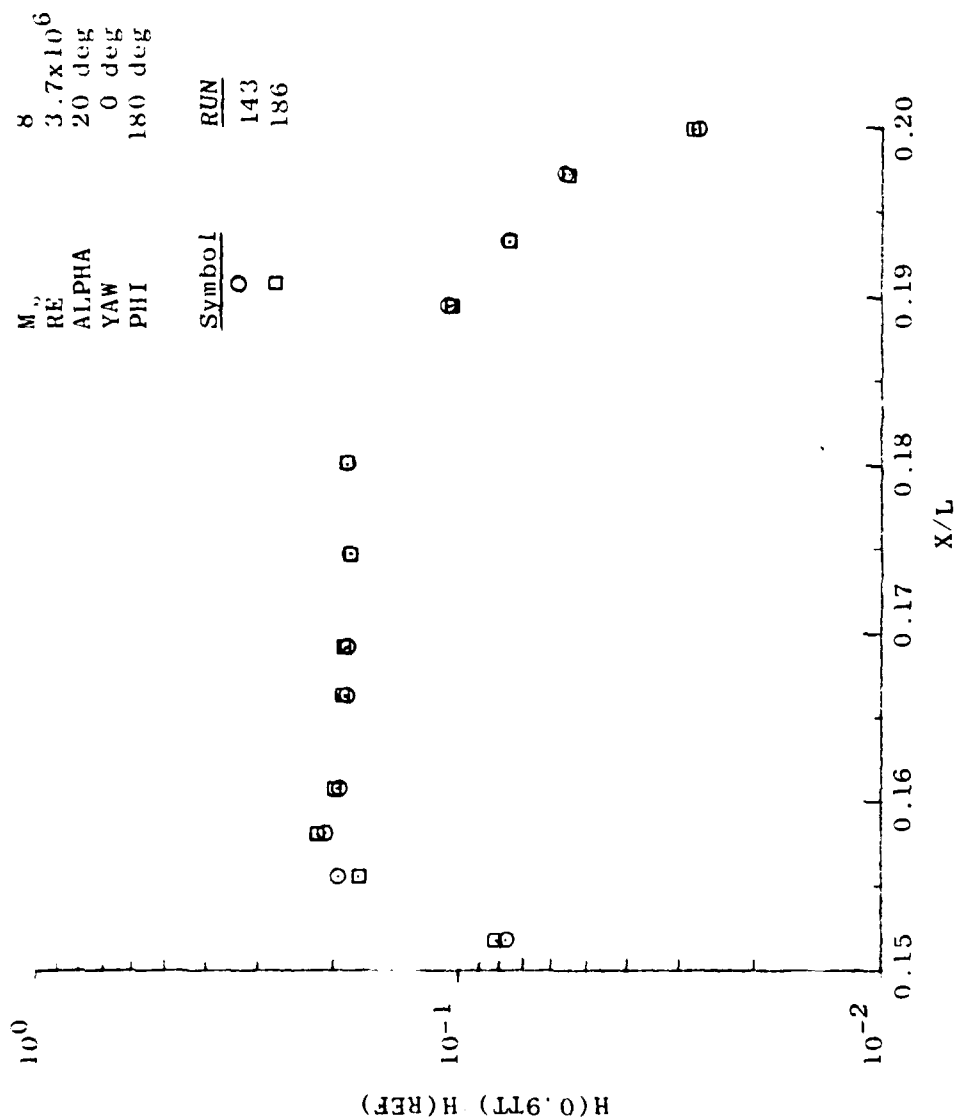


Fig.14. Data Repeatability on the 83-0 Model

APPENDIX II

TABLES

TABLE 1. ESTIMATED UNCERTAINTIES
a. Basic Measurements
Tunnel B

Parameter Designation	STEADY-STATE ESTIMATED MEASUREMENT*							Type of Measuring Device	Type of Recording Device	Method of System Calibration
	Precision Index (S)		Bias (B)		Uncertainty $\pm(B + t_{95}S)$		Range			
	Percent of Reading	Unit of Measure	Degree of Freedom	Percent of Reading	Unit of Measure	Percent of Reading				
API, deg		0.025	>30			± 0.05	± 11	Potentiometer	Analog-to-digital converter into data acquisition system	Heidenhain rotary encoder Rod700 Resolution: 0.000 Overall accuracy: 0.001
PHI, deg		0.15	>30			± 0.3	± 90			
Phase-Change Paint Melt Temperature, °F	0*					± 1.0	All	Temperature Sensitive Paint		Supplied by paint manufacturer
PCPA, BTU/ft ² -sec 1/2	0*					± 10.0				Supplied by Rockwell
PI, psia		0.02	>30	0.26	± 0.3	$\pm(0.25\% + .08\text{psi})$	$0 < P \leq 104$	Bell & Howell variable capacitance pressure transducer	Analog to Digital Converter into Data Acquisition System	In-place application of multiple pressure levels measured with a pressure measuring device calibrated in the standards laboratory
		0.02	>30		0.25	± 0.80	$104 < P < 200$			
		0.11	>30	0.58	0.25	$\pm(0.25\% + 0.22\text{psi})$	$200 < P \leq 232$			
		0.11	>30				$232 < P \leq 1000$			
TI, °F		1	>30	2		± 4	60-80	Chromel-Alumel Thermocouple	Doric Digital Thermometer	Thermocouple verification of NBS conformity/voltage substitution calibration
TIME, sec		5×10^{-4}	>30	Runtime in sec (5×10^{-6})	$\pm \left[\frac{\text{Runtime in sec}}{(5 \times 10^{-6})} \times 10^{-6} \right] \text{sec}$	milli-seconds to 365 days		System Donner time code reader	Digital Data Acquisition System	Instrument lab calibration against NBS
TT, °P		1	>30	0.375		$\pm(0.375\% + 20\mu)$	790-890	Chromel-Alumel Thermocouple	Digital Thermometer into Digital Data Acquisition System	Thermocouple verification of NBS conformity/voltage substitution calibration
Ts, °F		1	>30	2		± 4	50-200	FE-CN Thermocouple	Low Level Multiplexer into Analog to Digital Converter into Data Acquisition System	
		1	>30	2		± 4	50-200	CR-CN Thermocouple		

* Thompson, J. W. and Abernethy, R. B. et al. "Handbook Uncertainty in Gas Turbine Measurements." AEDC-TR-73-5 (AD 755356), February 1973.

*Assumed to be zero

TABLE 1. Concluded
b. Calculated Parameters

Parameter Designation	STEADY-STATE ESTIMATED MEASUREMENT*									
	Precision Index (S)			Bias (B)			Uncertainty $\pm(B + 1.95S)$			
	Percent of Reading	Unit of Measurement	Degree of Freedom	Percent of Reading	Unit of Measurement	Percent of Reading	Unit of Measurement	Percent of Reading	Unit of Measurement	Range
M		± 0.020 ± 0.010	>30		0° 0°		± 0.04 ± 0.02			7.83 8.0
KL, ft ⁻¹	± 0.70 ± 0.36		>30	± 0.56 ± 0.45		± 1.96 ± 1.17				0.5×10^6 ft ⁻¹ 3.7×10^6 ft ⁻¹
H(TT), H(.9TT), H(.85TT), BTU/ft ² - sec ⁻¹ (Phase-Change Paint technique)	± 5.0		>30	± 10.0		± 20.0				All
H(TT), H(.9TT), H(.85TT), BTU/ft ² - sec ⁻¹ (Thin-skin thermo- couple technique)	± 1.0 ± 4.0 ± 7.0		>30 >30 >30	± 6.0 ± 6.0 ± 6.0		± 8.0 ± 14.0 ± 20.0				$> 1 \times 10^{-3}$ 1×10^{-4} $< 1 \times 10^{-4}$

*Burkhardt, R. B. et al. and Thompson, J. W. "Handbook Uncertainty in Gas Turbine Measurements." AEC-TR-73-5 (AD 755356), February 1973.
Assumed to be zero

TABLE 2. 60-0 Model Thermocouple Locations

Vertical Tail				Vertical Tail				ONS Pod				
T/C	X/C	Z/BV	b, in.	T/C	X/C	Z/BV	b, in.	T/C	XO, in.	YO, in.	ZO, in.	b, in.
340	0.1	0.1	0.0315	376	0.7	0.8	0.0280	260	1339.9	76.58	512.79	0.030
341	0.3	0.1	0.0305	377	0.9	0.8	0.0290	270	1341.3	61.09	517.49	0.026
342	0.2	0.2	0.0302	378	0.1	0.9	0.0310	280	1343.2	50.13	514.51	0.030
343	0.4	0.2	0.0313	379	0.3	0.9	0.0305	290	1344.6	38.66	506.42	0.029
344	0.8	0.2	0.0315	380	0.5	0.9	0.0320	300	1346.9	111.69	427.05	0.015
345	0.2	0.3	0.0310	381	0.7	0.9	0.0308	310	1348.0	119.71	438.95	0.023
346	0.4	0.3	0.0310	382	0.9	0.9	0.0298	320	1346.9	126.40	451.59	0.029
347	0.5	0.3	0.0318	383	0.3	0.95	0.0313	330	1346.9	128.97	461.66	0.027
348	0.9	0.3	0.030	384	0.5	0.95	0.0315	340	1347.9	123.26	478.95	0.029
349	0.2	0.4	0.0315	385	0.9	0.95	0.0330	350	1348.6	114.89	488.55	0.021
350	0.5	0.4	0.0306					360	1350.0	104.37	498.45	0.031
351	0.7	0.4	0.0290					370	1350.9	93.15	507.16	0.032
352	0.9	0.4	0.0298					380	1351.9	81.63	515.29	0.031
353	0.9	0.5	0.0315					390	1353.3	68.97	521.11	0.029
354	0.1	0.6	0.0295					400	1355.5	55.02	520.43	0.033
355	0.2	0.6	0.0303					410	1356.8	42.84	512.69	0.028
356	0.4	0.6	0.0318					420	1360.9	115.72	428.93	0.016
357	0.5	0.6	0.0315					430	1360.7	124.34	441.13	0.023
358	0.7	0.6	0.0280					440	1359.7	130.58	452.74	0.032
359	0.9	0.6	0.030					450	1359.5	133.66	466.33	0.033
360	0.7	0.7	0.0275					460	1359.8	128.57	479.51	0.031
361	0.9	0.7	0.0290					470	1360.0	119.66	489.71	0.023
362	0.1	0.8	0.0293					480	1361.1	109.53	499.35	0.026
363	0.4	0.8	0.0310					490	1362.4	98.70	508.42	0.027
364	0.5	0.8	0.0325					500	1363.8	86.87	516.86	0.029

TABLE 2. Continued

ONS Pod					ONS Pod					Upper Wing					Upper Wing				
T/C	XO, in.	YO, in.	ZO, in.	b, in.	T/C	XO, in.	YO, in.	ZO, in.	b, in.	T/C	X/C	2Y/B	b, in.	T/C	X/C	2Y/B	b, in.		
510	1365.3	74.61	524.20	0.030	760	1386.9	104.23	511.85	0.025	253	0.0250	0.6	0.009	467	0.66	0.775	0.024		
520	1367.4	60.44	524.50	0.034	770	1396.2	140.63	456.75	0.034	254	0.050	0.6	0.0110	476	0.1	0.8	0.031		
530	1369.0	48.26	516.62	0.030	780	1395.7	142.72	471.17	0.040	255	0.10	0.6	0.0210	479	0.3	0.8	0.032		
540	1370.3	36.90	508.92	0.027	790	1395.4	137.55	433.60	0.035	256	0.20	0.6	0.0250	480	0.4	0.8	0.032		
550	1373.1	120.67	431.05	0.019	800	1407.8	143.07	458.22	0.035	257	0.40	0.6	0.0270	481	0.5	0.8	0.032		
560	1372.1	124.48	442.97	0.024	810	1408.2	144.85	472.53	0.040	258	0.60	0.6	0.0240	484	0.65	0.8	0.021		
570	1371.2	134.78	454.73	0.033	820	1408.3	138.82	436.10	0.035	259	0.75	0.6	0.0225	482	0.725	0.8	0.025		
580	1371.1	137.31	467.72	0.037	830	1420.6	145.46	460.62	0.035	260	0.715	0.6	0.029	469	0.64	0.825	0.021		
590	1372.0	132.02	481.22	0.034	840	1420.3	146.41	474.10	0.040	261	0.85	0.6	0.027	483	0.715	0.825	0.028		
600	1372.9	122.88	491.72	0.032	850	1420.7	140.53	487.50	0.034	262	0.95	0.6	0.02	484	0.85	0.825	0.025		
610	1373.7	112.41	501.33	0.029	860	1433.1	147.19	461.84	0.034	263	0.7	0.65	0.029	485	0.90	0.825	0.029		
620	1375.3	100.96	510.86	0.026	870	1432.7	147.95	474.38	0.036	264	0.2	0.7	0.024	486	0.1	0.85	0.032		
630	1376.4	89.49	519.21	0.024	880	1432.7	147.95	474.38	0.036	265	0.4	0.7	0.025	487	0.2	0.85	0.020		
640	1378.0	77.00	525.93	0.032		1433.3	142.34	488.33	0.031	266	0.6	0.7	0.030	488	0.4	0.85	0.030		
650	1379.7	63.26	527.07	0.036						267	0.89	0.7	0.030	489	0.5	0.85	0.030		
660	1380.4	50.74	521.79	0.029						268	0.9	0.7	0.0280	490	0.63	0.85	0.025		
670	1382.4	38.65	512.32	0.027						269	0.68	0.75	0.029	490	0.7	0.85	0.021		
680	1385.9	115.74	421.02	0.020						270	0.10	0.75	0.023	491	0.62	0.875	0.026		
690	1385.6	123.25	431.09	0.020						271	0.20	0.75	0.023	492	0.2	0.9	0.025		
700	1383.9	131.73	443.72	0.025						272	0.40	0.75	0.023	493	0.4	0.9	0.025		
710	1383.9	137.99	455.55	0.031						273	0.5	0.75	0.025	494	0.6	0.9	0.025		
720	1383.3	140.31	469.43	0.036						274	0.6	0.75	0.028	495	0.7	0.9	0.03		
730	1383.3	134.47	482.98	0.033						275	0.60	0.75	0.022	496	0.575	0.925	0.027		
740	1384.2	125.46	493.31	0.031						276	0.67	0.75	0.027	497	0.2	0.95	0.023		
750	1385.5	114.84	503.23	0.026						277	0.8	0.75	0.024	498	0.4	0.95	0.03		
										278	0.9	0.75	0.028	499	0.95	0.95	0.025		

TABLE 2. Concluded

Upper Wing				Upper Fuselage				Upper Fuselage				Forward Fuselage Side			
T/C	X/C	2Y/B	b, in.	T/C	X/L	Phi, deg	b, in.	T/C	X/L	Phi, deg	b, in.	T/C	X/L	Z, in.	b, in.
278	0.7	0.95	0.028	183	0.45	180	0.026	392	0.6	114	0.0333	210	0.1	410.0	0.037
279	0.8	0.95	0.029	185	0.55	180	0.026	393	0.65	114	0.0345	220C	0.2	410.0	0.031
280	0.9	0.95	0.028	186	0.60	180	0.025	394	0.70	114	0.034				
473	0.45	0.975	0.020	187	0.65	180	0.024	395	0.75	114	0.036				
				188	0.70	180	0.025								
				189	0.75	180	0.0255								
				223	0.40	157.5	0.034								
				224	0.45	157.5	0.034								
				225	0.50	157.5	0.034								
				226	0.55	157.5	0.035								
				227	0.60	157.5	0.034								
				228	0.65	157.5	0.0325								
				230	0.75	157.5	0.03								
				231	0.80	157.5	0.032								
				234	0.40	135.0	0.03								
				235	0.45	135.0	0.03								
				236	0.50	135.0	0.036								
				237	0.55	135	0.035								
				238	0.6	135	0.031								
				240	0.7	135	0.03								
				241	0.75	135	0.032								
				242	0.8	135	0.032								
				389	0.45	114	0.033								
				390	0.50	114	0.036								
				391	0.55	114	0.0345								

TABLE 3. 56-0 Model Thermocouple Locations

Fuselage Side					Fuselage Side					Fuselage Side					Fuselage Side				
T/C	X/L	ZO	b, in.		T/C	X/L	ZO	b, in.		T/C	X/L	ZO	b, in.		T/C	X/L	ZO	b, in.	
1	.275	437.5	.0215		26	.670	420.0	.0205		51	.850	400.0	.0180		76	.850	355	.0180	
2	.300	442.0	.0210		27	.705	420.0	.0207		52	.875	400.0	.0180		77	.875	355	.0170	
3	.325	445.0	.0217		28	.730	420.0	.0203		53	.900	400.0	.0160		78	.900	355	.0172	
4	.350	445.0	.0215		29	.800	421.0	.0202		54	.925	400.0	.0170		79	.925	355	.0180	
5	.375	445.0	.0212		30	.824	420.0	.0160		55	.950	400.0	.0220		80	.950	355	.0190	
6	.400	445.0	.0217		31	.200	400.0	.0210		56	.300	372.5	.0170						
7	.425	445.0	.0215		32	.225	400.0	.0199		57	.325	372.5	.0170						
8	.450	445.0	.0218		33	.250	400.0	.0199		58	.350	372.5	.0170						
9	.475	445.0	.0219		34	.275	400.0	.0186		59	.375	372.5	.0170						
10	.500	445.0	.0220		35	.300	400.0	.0180		60	.400	372.5	.0170						
11	.525	445.0	.0220		36	.325	400.0	.0190		61	.425	372.5	.0170						
12	.550	445.0	.0222		37	.350	400.0	.0192		62	.450	372.5	.0172						
13	.600	445.0	.0220		38	.375	400.0	.0190		63	.475	372.5	.0175						
14	.650	445.0	.0220		39	.400	400.0	.0189		64	.500	372.5	.0180						
15	.700	445.0	.0228		40	.425	400.0	.0188		65	.525	372.5	.0180						
16	.750	445.0	.0220		41	.450	400.0	.0195		66	.550	372.5	.0190						
17	.800	445.0	.0230		42	.475	409.0	.0200		67	.600	372.5	.0195						
18	.285	420.0	.0190		43	.500	400.0	.0200		68	.650	372.5	.0190						
19	.337	420.0	.0189		44	.525	400.0	.0190		69	.700	327.2	.0200						
20	.380	420.0	.0189		45	.550	400.0	.0200		70	.750	372.5	.0200						
21	.426	420.0	.0190		46	.600	400.0	.0205		71	.200	355	.0195						
22	.478	420.0	.0200		47	.650	400.0	.0210		72	.225	355	.0190						
23	.530	420.0	.0200		48	.700	400.0	.0202		73	.250	355	.0190						
24	.567	420.0	.0205		49	.750	400.0	.0205		74	.275	355	.0180						
25	.620	420.0	.0205		50	.800	400.0	.0208		75	.800	355	.0185						

TABLE 4. 83-0 Model Thermocouple Locations

Canopy				Canopy				Upper Centerline				Right Side			
T/C	BAY	LINE	b, in.	T/C	RAY	LINE	b, in.	T/C	X/L	PHI	b, in.	T/C	X/L	ZO	b, in.
177	1	4	.0303	202	8	6	.0283	398	.1519	180	.0315	324	.225	378	.0268
178	1	6	.0440	203	9	3	.0278	399	.1556	180	.0299	355	.150		.0273
179	2	6	.0469	204	9	4	.0348	400	.1532	180	.0302	326	.275	378	.0281
180	3	3	.0292	205	9	5	.0349	401	.1608	180	.0290	327	.300	378	.0286
181	3	4	.0304	206	10	2	.0297	414	.2049	180	.0300	328	.325	378	.0249
182	3	5	.0319	207	10	6	.0300	403	.1664	180	.0272	329	.350	378	.0306
183	4	1	.0281	208	11	3	.0301	404	.1691	180	.0271	330	.375	378	.0282
184	4	2	.0306	209	11	4	.0308	406	.1748	180	.0271	331	.400	378	.0269
185	4	3	.0269	210	11	5	.0299	407	.1769	180	.0289	357	.200		.0282
186	4	4	.0281	212	12	2	.0302	408	.1800	180	.0328	334	.225	400	.0255
187	4	5	.0298	213	12	3	.0297	416	.250	180	.0262	335	.250	400	.0259
188	4	6	.0592	211	12	1	.0279	411	.1894	180	.0336	336	.275	400	.0262
189	5	3	.0319	216	12	6	.0318	412	.1931	180	.0312	337	.300	400	.0303
190	5	4	.0322	217	12	7	.0319	413	.1972	180	.0300	338	.325	400	.0289
191	5	5	.0342	218	13	3	.0309					339	.350	400	.0302
192	6	2	.0316	219	13	4	.0315					356	.175		.0311
193	6	6	.0431	220	13	5	.0308					341	.400	400	.0279
194	7	3	.0289	222	14	2	.0276					344	.325	425	.031
195	7	4	.0276	223	14	6	.0304					345	.350	425	.030
196	7	5	.0294									346	.375	425	.030
197	8	1	.0222									347	.400	425	.030
198	8	2	.0260									358	.275		.032
199	8	3	.0301									359	.300		.0310
200	8	4	.0319									360	.325		.030
201	8	5	.0316									361	.350		.0305
												362	.375		.030
												364	.425		.032

Right Side			
T/C	X/L	ZO	b, in.
311	.20	355	.023
312	.225	355	.025
313	.250	355	.0296
314	.275	355	.0279
315	.300	355	.0308
319	.400	355	.0278
317	.350	355	.0311
318	.375	355	.0302
323	.200	378	.0259

TABLE 5. TEST DATA SUMMARY
a. Thin-Skin Thermocouple and Oil Flow Data Runs, 60-0 Model

ALPHA, DEG	DELTSB, DEG	REX10 ⁻⁵ , ft ⁻¹	YAW, DEG							
			2	1	.5	0	-.5	-1	-2	
20	49	3.7	14	12	10	1,2,17 105*,205*	4	6	8	
25	49		15	13,16	11	3	5	7	9	
20	0		94	48	42	18,54,100	24	30	36	
25			95	49	43	19,104*, 206*	25	31	37	
27.5			96	50	44	20,103*, 209*	26	32	38	
30			97	51	45	21,102*, 200*,207*	27	33	39	
32.5			98	52	46	22	28	34	40	
35			99	53	47	23,101*, 201*,208	29	35	41	
35		3.0	85,92,93	86	87		90	89	88	
35		2.0	75	74	73	69,84	70	71	72	
40		2.0	76	77	78	83,106*, 202*	82	81	79,80	
40		1.0	55	56	57	61,62, 107*,203*	60	59	58	
40		0.5			66	63,108*, 204*	64			
									</	

Delete: RUNS 65,67,68, and 91
* Oil Flow Data RUN

TABLE 5. Continued
b. Thin-Skin Thermocouple Data Runs, 83-0 Model

ALPHA, DEG	DELTSB, DEG	REX ₁₀ ⁻⁶ , ft ⁻¹	YAW, DEG						
			2	1	.5	0	-.5	-1	-2
20	N.A.	3.7	180	178	167	143, 186	154	155	166
25			181	177	168	144	153	156	179
27.5			182	176	169	145	152	157	
30			183	175	170	146, 196*	151	158	163
32.5			164, 184	159, 174	171	147	150		162
35			165, 185	173	172	148, 197*	149	160	161
40						198*, 199*			
35		3.0	187, 194	188	189	193	192	191	190
20		2.0				124			
35		2.0	115	114	113	109, 123	110	111	112
40		2.0	116	117	118	122	121	120	119
20		1.0				125			
40		1.0	132	131	130	126, 133	127	128	129
20		.5				141			
40		.5	140	138	136	134, 142	135	137	139

* Oil Flow Data Run
Delete: RUN 195

TABLE 5. Continued

[illegible]

TABLE 5. Concluded
d. Phase Change Paint Data Runs

ALPHA, DEG	YAW, DEG	REx10 ⁻⁶ , ft ⁻¹	PHASE CHANGE PAINT TEMPERATURE, °F							
			250	300	350	450	550	600	700	
35	0	0.6		317						
35	-2			318						
35	0	1.0			309					
35	-2				314					
40	0		311	313	310					
40	-2			312						
30	0	2.0						305		
35	0						306			
40	0					308	307			
30	0	3.0							300	
30	-2								304	
35	0							302	301	
35	-2							303		
30	0	3.7			292	293	294		295	
30	-2								299	
35	0								296, 297	
35	-2								298	

Delete: RUNS 315 and 316

TABLE 6

MODEL MATERIAL THERMOPHYSICAL PROPERTIES

Novamide 700-55

<u>TPC, °F</u>	<u>\sqrt{PCK}, Btu/ft²-sec^{1/2}-°R</u>
250	0.057
300	0.058
350	0.059
450	0.060
550	0.060
600	0.059
700	0.058

APPENDIX III

REFERENCE HEAT-TRANSFER COEFFICIENTS

In presenting heat-transfer coefficient results it is convenient to use reference coefficients to normalize the data. Equilibrium stagnation point values derived from the work of Fay and Riddell* were used to normalize the data obtained in this test. These reference coefficients are given by:

$$H(REF) = \frac{0.17173(P_{T2})^{1/2}(\mu_{TT})^{0.4} \left[1 - \frac{P}{P_{T2}}\right]^{0.25} [0.2235 + (1.35 \times 10^{-5})(TT+560)]}{(RN)^{1/2}(TT)^{0.15}}$$

and

$$STFR = \frac{H(REF)}{(\rho)(V) [0.2235 + (1.35 \times 10^{-5})(TT + 560)]}$$

where

P_{T2}	Stagnation pressure downstream of a normal shock wave, psia
μ_{TT}	Air viscosity based on TT, $lb_f\text{-sec/ft}^2$
P	Free-stream pressure, psia
TT	Tunnel stilling chamber temperature, °R
RN	Reference nose radius, (0.0175 ft or 0.04 ft determined by model scale)
ρ	Free-stream density, lbm/ft^3
V	Free-stream velocity, ft/sec

* Fay, J. A. and Riddell, F. R. "Theory of Stagnation Point Heat Transfer in Dissociated Air," Journal of the Aeronautical Sciences, Vol. 25, No. 2, February 1958.

APPENDIX IV
SAMPLE TABULATED DATA

ARO, INC. - AEDC DIVISION
 A SVERDRUP CORPORATION COMPANY
 VON PARMAN GAS DYNAMICS FACILITY
 ARNOLD AIR FORCE STATION, TENNESSEE
 NASA/RI 04109 HEATING
 PAGE 1

DATE COMPUTED 10-DEC-80 TIME COMPUTED 06149150 DATE RECORDED 28-OCT-80 TIME RECORDED 4138152 PROJECT NUMBER V41B-C9									
RUN	MODEL	MACH NO	PT,PSIA	IT,DEGR	ALPPB	ALPI	PHII	ALPHA YAW	
100	60-0	7.97	828.1	1357.7	30.00	9.94	0.09	20.06	0.01
T	P	Q	PSIA	FT/SEC	V	RHO	LB/FT3	LB-SFC/FT2	MU
DECP	99.00	0.087	3.858	3889.				FT-1	ME
								3.586E+06	4.880E-02
								(PM= 0.0175FT) (RNE 0.0175FT)	STER
DELTA	DFT8F	DELTA8B						2.129E-02	
0.0	0.0	0.0							
TC NO	TW	DTM/DT	QDOT	H(TT)	H(TT)	H(9TT)	H(9TT)	H(85TT)	SKIN
DEG R	DEG S	FT2-S	FT2-S	BTU/FT2- S-DEG R	BTU/FT2- S-DEG R	BTU/FT2- S-DEG R	BTU/FT2- S-DEG R	/H(REF)	THICK NESS
340	503.1	12.722	1.762	2.062E-03	0.0422	2.451E-03	0.0502	2.707E-03	0.0555
341	500.0	5.973	0.800	9.123E-04	0.0191	1.108E-03	0.0227	1.223E-03	0.0251
344	498.9	7.081	0.934	1.093E-03	0.0224	1.297E-03	0.0266	1.432E-03	0.0293
345	498.8	3.688	0.506	5.875E-04	0.0120	6.975E-04	0.0143	7.695E-04	0.0158
347	496.1	1.337	0.171	1.981E-04	0.0041	2.351E-04	0.0044	2.594E-04	0.0053
349	503.7	6.112	0.832	9.701E-04	0.0199	1.153E-03	0.0236	1.273E-03	0.0261
350	498.5	3.339	0.454	5.284E-04	0.0108	6.276E-04	0.0129	6.926E-04	0.0142
351	497.7	2.357	0.229	3.820E-04	0.0078	4.536E-04	0.0093	5.095E-04	0.0103
352	498.0	1.669	0.120	2.554E-04	0.0052	3.033E-04	0.0062	3.345E-04	0.0069
354	503.9	7.041	0.975	1.142E-03	0.0234	1.354E-03	0.0278	1.570E-03	0.0307
356	504.5	2.335	0.316	3.703E-04	0.0074	4.401E-04	0.0090	4.860E-04	0.0100
357	503.5	1.184	0.151	1.773E-04	0.0036	2.109E-04	0.0043	2.310E-04	0.0048
358	501.8	1.790	0.234	2.734E-04	0.0056	3.254E-04	0.0067	3.593E-04	0.0074
361	506.7	1.682	0.233	2.741E-04	0.0056	3.263E-04	0.0067	3.606E-04	0.0074
363	533.2	26.193	3.449	4.184E-03	0.0857	5.009E-03	0.1026	5.556E-03	0.1139
364	519.9	13.073	1.756	2.093E-03	0.0429	2.897E-03	0.0512	2.764E-03	0.0566
365	517.6	7.904	1.113	1.325E-03	0.0272	1.580E-03	0.0326	1.749E-03	0.0358
366	518.9	6.128	0.955	1.020E-03	0.0209	1.217E-03	0.0249	1.347E-03	0.0276
367	514.4	2.362	0.292	3.446E-04	0.0071	4.134E-04	0.0085	4.573E-04	0.0094
368	519.6	1.983	0.262	3.049E-04	0.0063	3.690E-04	0.0076	4.079E-04	0.0084
370	518.8	3.867	0.471	5.618E-04	0.0115	6.703E-04	0.0137	7.419E-04	0.0152
373	516.1	21.787	2.854	3.474E-03	0.0712	4.162E-03	0.0853	4.819E-03	0.0946
374	525.2	8.593	1.184	1.423E-03	0.0292	1.700E-03	0.0348	1.881E-03	0.0386
375	522.7	6.395	0.923	1.103E-03	0.0226	1.320E-03	0.0270	1.492E-03	0.0300
376	519.6	4.032	0.500	5.972E-04	0.0172	7.126E-04	0.0146	7.889E-04	0.0162
377	517.1	3.417	0.430	5.220E-04	0.0107	6.225E-04	0.0128	6.844E-04	0.0141
378	541.2	23.769	3.303	4.045E-03	0.0829	4.852E-03	0.0994	5.359E-03	0.1104
379	523.1	7.888	1.069	1.240E-03	0.0262	1.529E-03	0.0313	1.632E-03	0.0347
380	510.7	1.831	0.259	3.052E-04	0.0063	3.635E-04	0.0074	4.019E-04	0.0082
381	518.7	2.912	0.397	4.738E-04	0.0097	5.652E-04	0.0116	6.256E-04	0.0128
382	518.1	3.141	0.415	4.938E-04	0.0101	5.911E-04	0.0121	6.520E-04	0.0134
383	523.8	8.016	1.115	1.337E-03	0.0274	1.597E-03	0.0327	1.769E-03	0.0362
									0.0313

VERTICAL TAIL
X/C Z/RV

1. Thin-Skin Thermocouple Data

DATE
FILME
— 8